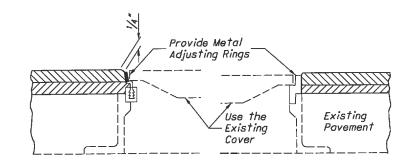


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# USING CONCRETE OR MORTAR

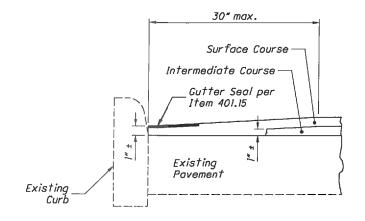
USING METAL ADJUSTING RINGS

Metal adjusting rings shall:

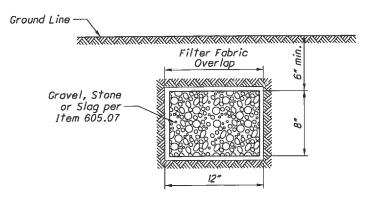
(a) Attach securely to the existing frame by welding or mechanical devices;
(b) Consist either of cast metal having an integral rim and seat, or be
fabricated metal with a sturdy connection between the seat and rim; and
(c) Provide an even seat for the manhole cover.

In addition, the adjusting ring type shall be a design acceptable to the local
governmental agency responsible for street and sewer maintenance. Any
installation unacceptable to the Engineer shall be replaced by the Contractor
at his expense.

# MANHOLES ADJUSTED TO GRADE



Special care shall be taken during construction to obtain maximum compaction of asphalt concrete in gutters.



Aggregate drains to be placed where and as directed by Engineer. Provide Filter Fabric when specified as a separate pay item.

**GUTTER FINISH** 

AGGREGATE DRAIN

THIS DRAWING REPLACES BP-3.1 DATED 04-20-2012.

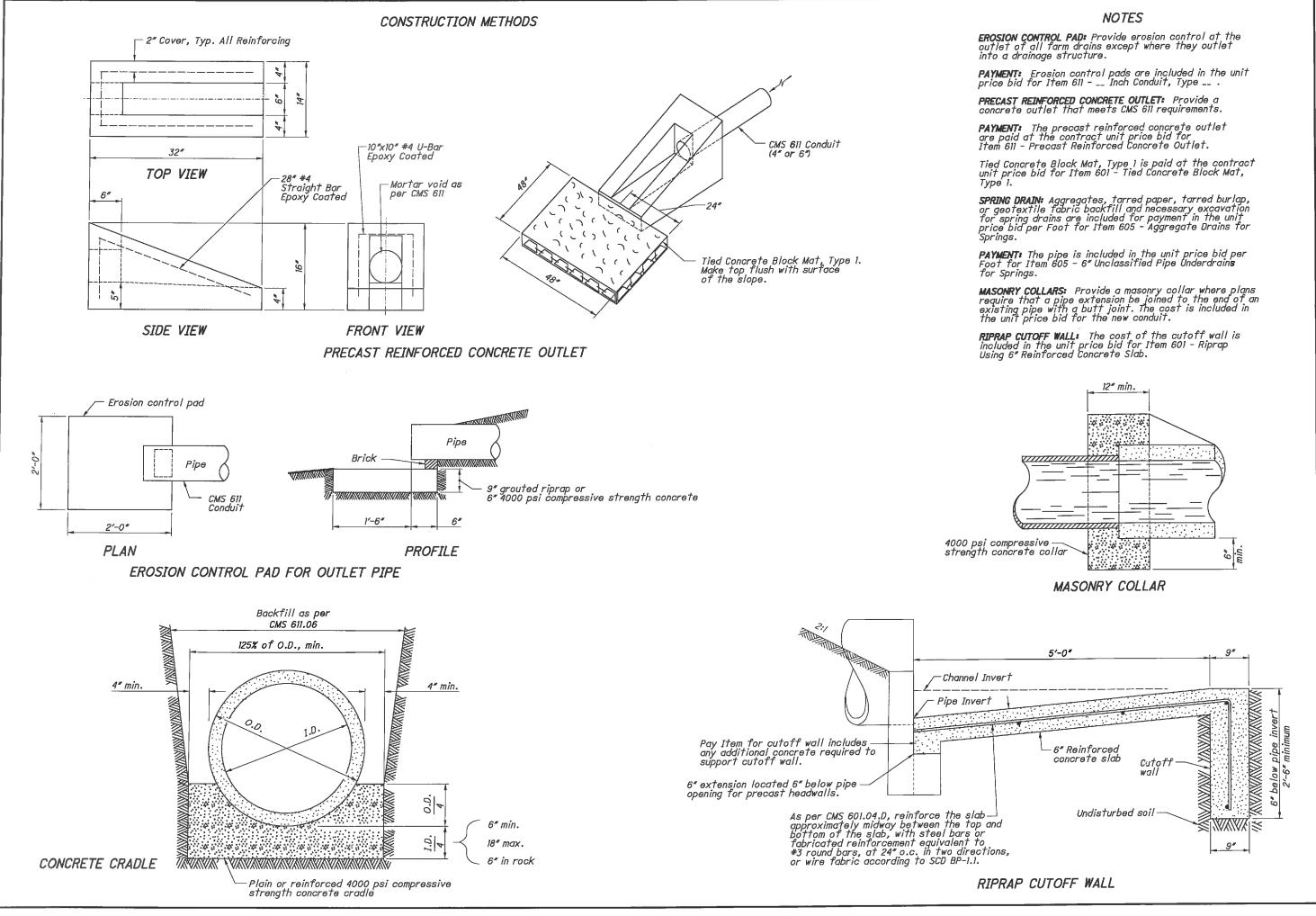
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BP-3.1

David J. Humphrey

OFFICE OF ROADWAY ENGINEERING

PAVING

ASPHALT



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HYDRAULIC ENGINEER MGTT Cozzoli

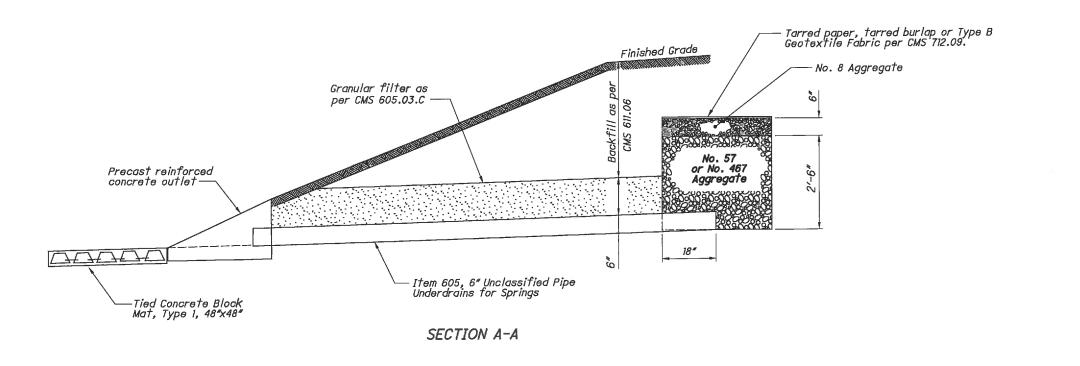
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OFFICE OF HYDRAULIC ENGINEERING

LIC CONSTRUCTION DRAWING

OUTLETS, DRAINS

DM-1.1



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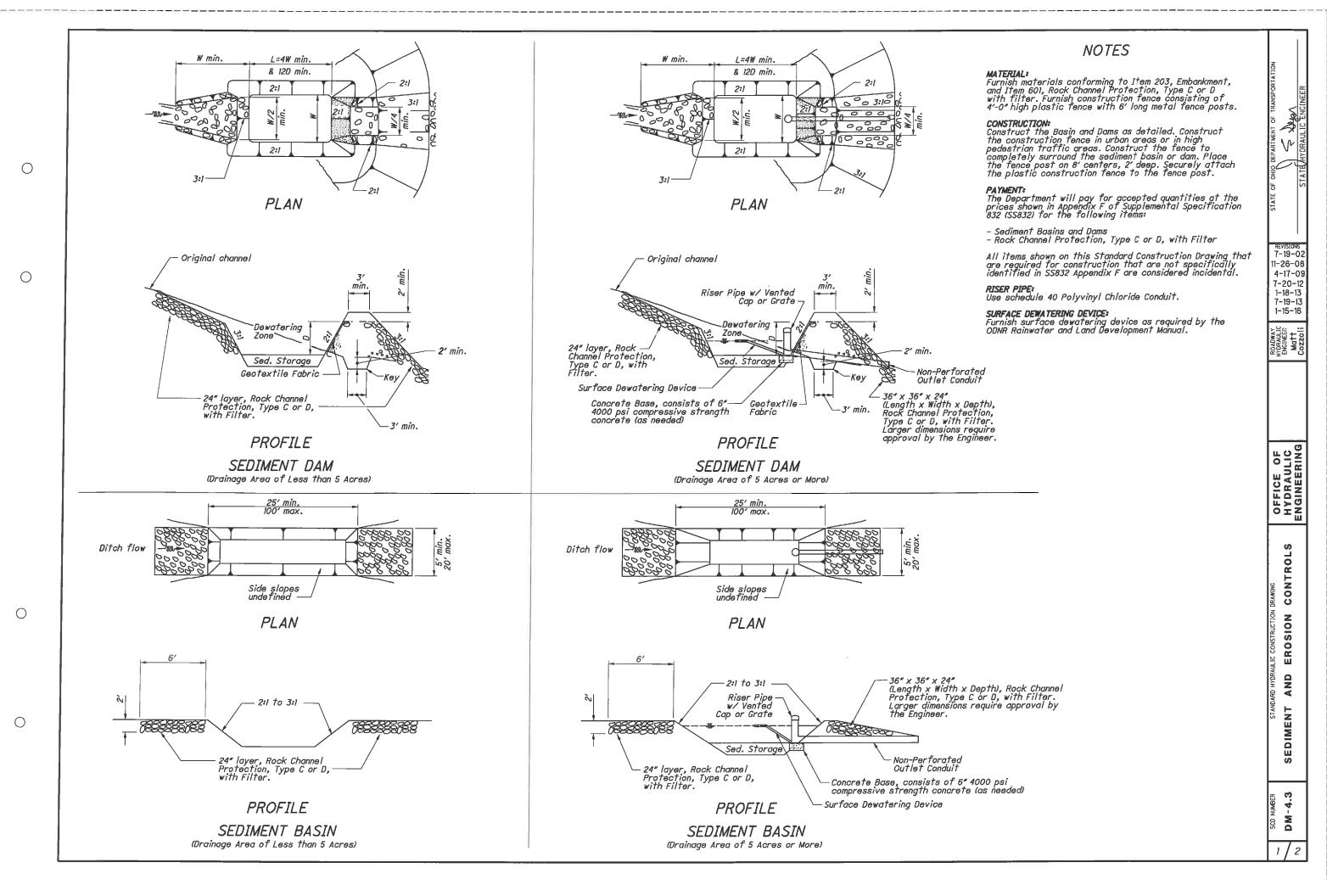
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OFFICE OF HYDRAULIC ENGINEERING

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OUTLETS, DRAINS

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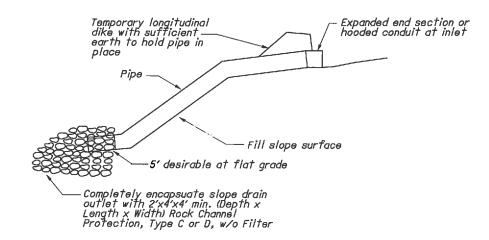
PLAN VIEW

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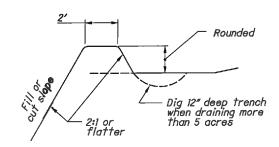
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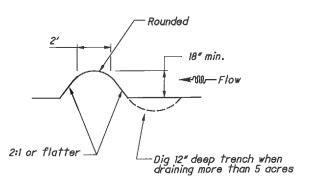
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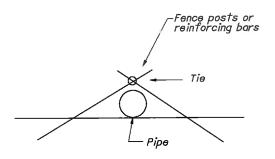
CONDUIT SLOPE DRAIN



SECTION D-D



SECTION E-E



TIE-DOWN SLOPE DRAIN

# **NOTES**

MATERIAL: Furnish materials conforming to Item 203, Embankment, and Item 601, Rock Channel Protection, Type C or D, without filter.

Furnish the following for the slope drains: corrugated steel pipe, corrugated or smooth plastic pipe, reinforcing bars or fence posts.

CONSTRUCTION:
Construct as detailed. Compact the dike to 85% of Standard Proctor.

Use reinforcing bars or fence posts to tie down the slope drains and to keep the pipe from moving.

Ensure that the water entering the slope drain inlet does not erode or degrade the dike section containing the temporary conduit.

PAYMENT:
The Department will pay for accepted quantities at the prices shown in Appendix F of Supplemental Specification 832 (SS832) for the following items:

- Slope Drains - Dikes

- Rock Channel Protection, Type C or D, Without Filter

All items shown on this Standard Construction Drawing that are required for construction that are not specifically identified in SS832 Appendix F are considered incidental.

TEMPORARY SLOPE DRAINS RECOMMENDED SIZES										
ADEA	PIPE SIZES									
AREA in acres	Smooth	Corrugated								
0-4	6"	6"								
4-8	8"	12"								
8-12	10"	15"								

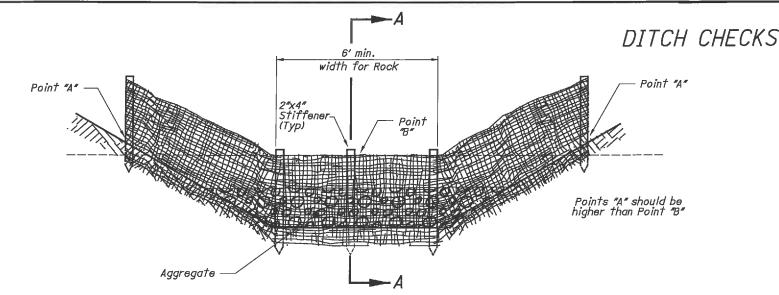
REVISIONS 7-19-02 11-26-08 4-17-09 7-20-12 1-18-13 7-19-13 1-15-16

ROADWAY HYDRAULIC ENCINEER MQTT COZZOJI

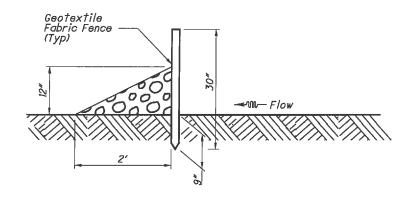
OFFICE OF HYDRAULIC ENGINEERING

CONTROLS EROSION AND SEDIMIENT

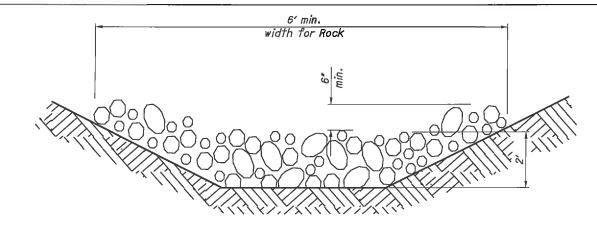
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CROSS-SECTIONAL VIEW OF FLAT BOTTOM DITCH

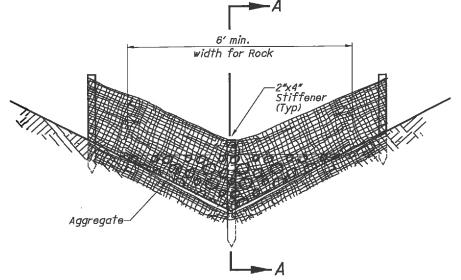


PROFILE VIEW OF FLAT BOTTOM AND V DITCH SECTION A-A



Minimum dimensions: 2' high x 6' wide x 3' long

CROSS-SECTIONAL VIEW ROCK CHECK



CROSS-SECTIONAL VIEW OF "V" DITCH **NOTES** 

#### GEOTEXTILE FABRIC DITCH CHECKS:

#### MATERIALS:

Furnish geotextile fabric ditch checks consisting of the following materials:

- 1. 30" wide geotextile fabric with sound wood supports with maximum on-center spacing of 10'. Use geotextile tabric conforming to 712.09, Type C.
- 2. A vertically driven 2\*x4" stiffener stake in the center of the ditch.
- 3. Aggregate conforming to one of the following gradations: No. 1 through No. 4 on Table 703.01-1.

When using straw bales, furnish 30" long 2"x2" wooden stakes, reinforcing bars or fence posts to stake straw bales in place.

#### CONSTRUCTION:

Trench the geotextile fabric fence as detailed for PERIMETER GEOTEXTILE FABRIC FENCE (see Sheet 2). Place a vertical 2°x4" stiffener stake in the center of the ditch with the top level to the top of the fence and at least 6" below the bottom of the ditch. Excavate for aggregate and place the aggregate on the downstream side of the ditch check.

If the Engineer determines that rock should not be used for the geotextile fabric ditch checks, replace aggregate with straw bales configured with minimal gaps between bales. Tightly place each bale adjacent to one another. Entrench 2" to 3" into the ground prior to staking. Firmly stake each bale with at least two

#### PAYMENT:

The Department will pay for accepted quantities at the prices shown in Appendix F of Supplemental Specification 832 (SS832) for the following items:

- Geotextile Fabric Ditch Check

All items shown on this Standard Construction Drawing that are required for construction that are not specifically identified in SS832 Appendix F are considered incidental.

## **NOTES**

### ROCK CHECKS:

#### MATERIALS:

Furnish material conforming to Item 601 - Rock Channel Protection, Type C or D, Without Filter.

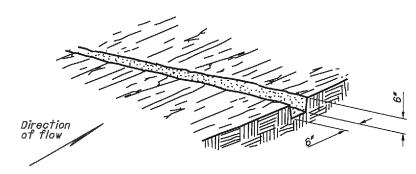
If the Engineer determines that rock should not be used for the rock checks, replace rock channel protection with straw bales configured with minimal gaps between bales. Tightly place each bale adjacent to one another. Entrench 2" to 3" into the ground prior to staking. Firmly stake each bale with at least two stakes.

The Department will pay for accepted quantities at the prices shown in Appendix F of Supplemental Specification 832 (SS832) for the following items:

- Rock Channel Protection, Type C or D, Without Filter

All items shown on this Standard Construction Drawing that are required for construction that are not specifically identified in SS832 Appendix F are considered incidental.

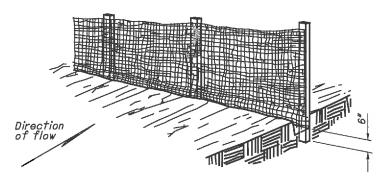
# PERIMETER GEOTEXTILE FABRIC FENCE



Excavate a 6"x6" trench along the proposed fence line.

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STEP 1



Place fabric and support stakes and extend fabric into the trench.

# STEP 2

## **NOTES**

### MATERIALS:

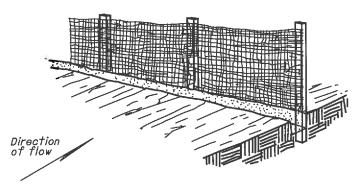
Furnish 30" wide geotextile fabric with sound wood supports with maximum on-center spacing of 10'. Use geotextile fabric conforming to 712.09, Type C.

Trench the geotextile fabric fence as detailed. The contractor may elect to trench the fence detailed on steps 1 through 3 in one plowing operation.

The Department will pay for accepted quantities at the prices shown in Appendix F of Supplemental Specification 832 (SS832) for the following items:

### - Perimeter Geotextile Fabric Fence

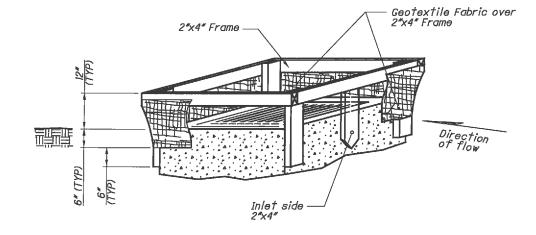
All items shown on this Standard Construction Drawing that are required for construction that are not specifically identified in SS832 Appendix F are considered incidental.



Backfill and compact the excavated soil.

STEP 3

# INLET PROTECTION



INLET PROTECTION

## **NOTES**

### MATERIALS:

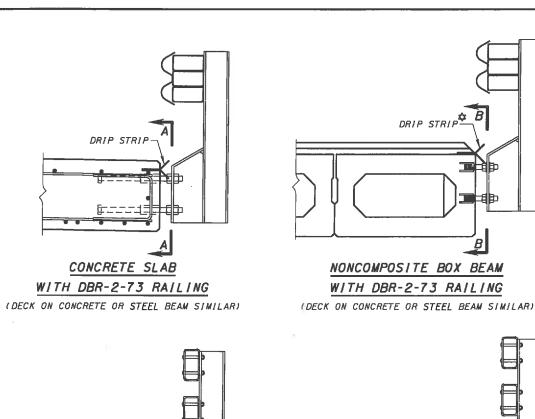
Furnish inlet protection consisting of 18" wide geotextile fabric fence with a securely nailed 2"x4" wood frame with a vertically driven 2"x4" on the inlet, or flow, side of the structure. Use geotextile fabric conforming to 712.09, Type C.

## CONSTRUCTION:

Construct an 18" wide gectextile fabric fence supported around a storm drain inlet or catch basin with a securely nailed 2"x4" wood frame. Excavate a 6" trench around the inlet, and drive support posts 6" below the excavated trench bottom. Stretch the fabric around the frame. Secure it tightly, ensuring that 6" of fabric is in the trench. Overlap the fabric on one side of the inlet so that the fabric ends are not attached to the same post. Backfill and compact the excavated soil tightly onto the fabric. Place a vertical 2"x4" in the center of the inlet so that the top is at the top of the fence and the bottom is at least 6" below the bottom of the ditch.

The Department will pay for accepted quantities at the prices shown in Appendix F of Supplemental Specification 832 (SS832) for the following items:

All items shown on this Standard Construction Drawing that are required for construction that are not specifically identified in SS832 Appendix F are considered incidental.

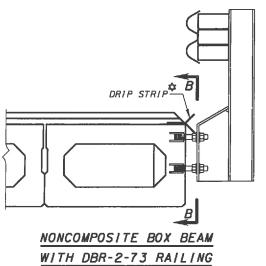


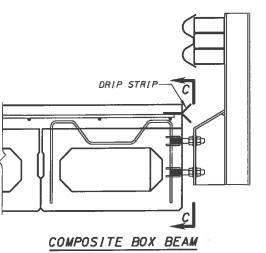
DRIP STRIP

CONCRETE SLAB

WITH TST-1-99 RAILING

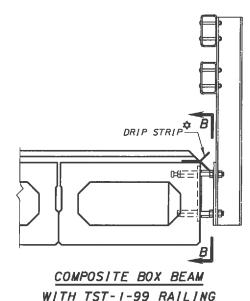
(DECK ON CONCRETE OR STEEL BEAM SIMILAR)



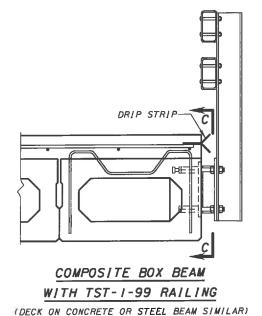


WITH DBR-2-73 RAILING

(DECK ON CONCRETE OR STEEL BEAM SIMILAR)



(DECK ON CONCRETE OR STEEL BEAM SIMILAR)



## DRIP STRIP NOTES

INSTALL LOWER STAINLESS STEEL DRIP STRIP, AS DETAILED, ALONG THE FULL LENGTH OF EACH SIDE OF THE BRIDGE. IF SPLICES ARE REQUIRED IN THE LOWER DRIP STRIP, TIGHTLY BUTT THE INDIVIDUAL PIECES TOGETHER. DO NOT LAP. INSTALL A 1'-6" LONG UPPER DRIP STRIP AT EACH RAILING POST. BEND UP STRIPS AT 90° AGAINST THE INSIDE FACE OF THE FORMS BEFORE CONCRETE IS PLACED. AFTER THE FORMS ARE REMOVED, BEND THE DRIP STRIPS INTO THE FINAL POSITION OF 45° AS SHOWN HEREIN.

OFFICE OF STRUCTURAL ENGINEERING

TRANSPORTATION

04-05-93

DATE

OF

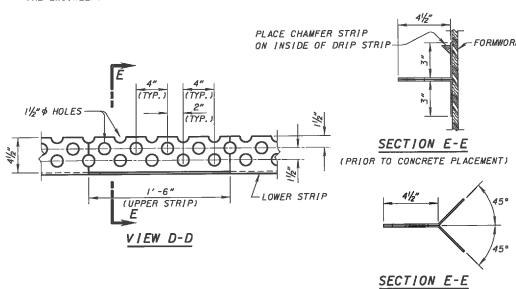
STAINLESS STEEL SHALL BE A MINIMUM OF 22 GAGE ASTM A167, TYPE 304, MILL FINISH.

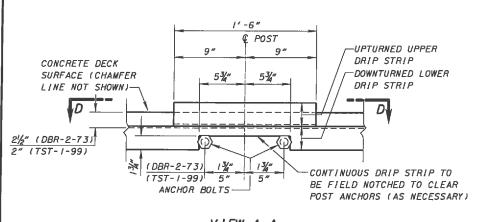
USE CARE WHEN STRIPPING FORMWORK SO AS NOT TO DAMAGE OR WRINKLE THE STAINLESS STEEL DRIP STRIP. TO FURTHER ENSURE THAT WRINKLING OF THE STRIPS DOES NOT OCCUR, USE AN ADEQUATE LENGTH BACKUP BAR DURING THE BENDING OUT OPERATION.

THE DEPARTMENT WILL MEASURE THE DRIP STRIP BY THE FOOT AND WILL INCLUDE THE TOTAL LENGTH OF BOTH THE UPPER AND LOWER DRIP STRIPS.

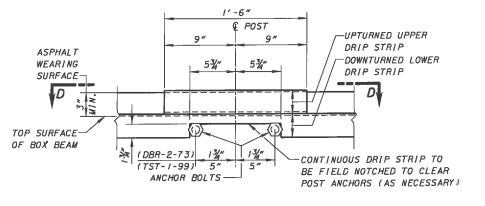
THE DEPARTMENT WILL PAY FOR ACCEPTED QUANTITIES AT THE CONTRACT PRICE FOR ITEM SPECIAL, STEEL DRIP STRIP.

PRIOR TO PLACING THE ASPHALT OVERLAY, INSTALL THE BENT DRIP STRIPS ALONG THE EDGE OF THE PRESTRESSED BOX BEAM AS SHOWN. FASTEN THE DRIP STRIPS WITH (11/4" LENGTH, 3/32" SHANK DIAMETER) BUTTON HEAD SPIKES WITH DEFORMED SHANKS OR EXPANSION ANCHORS AT 1'-6" C/C MAX. ALL INSTALLATION DEVICES SHALL BE GALVANIZED OR STAINLESS STEEL. OTHER SIMILAR DEVICES SHALL NOT BE USED UNLESS APPROVED BY THE ENGINEER.

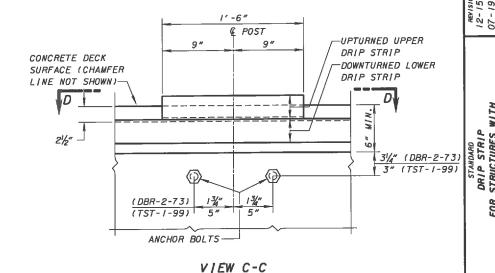




V/EW A-A (STRIP SHOWN PRIOR TO CONCRETE PLACEMENT)

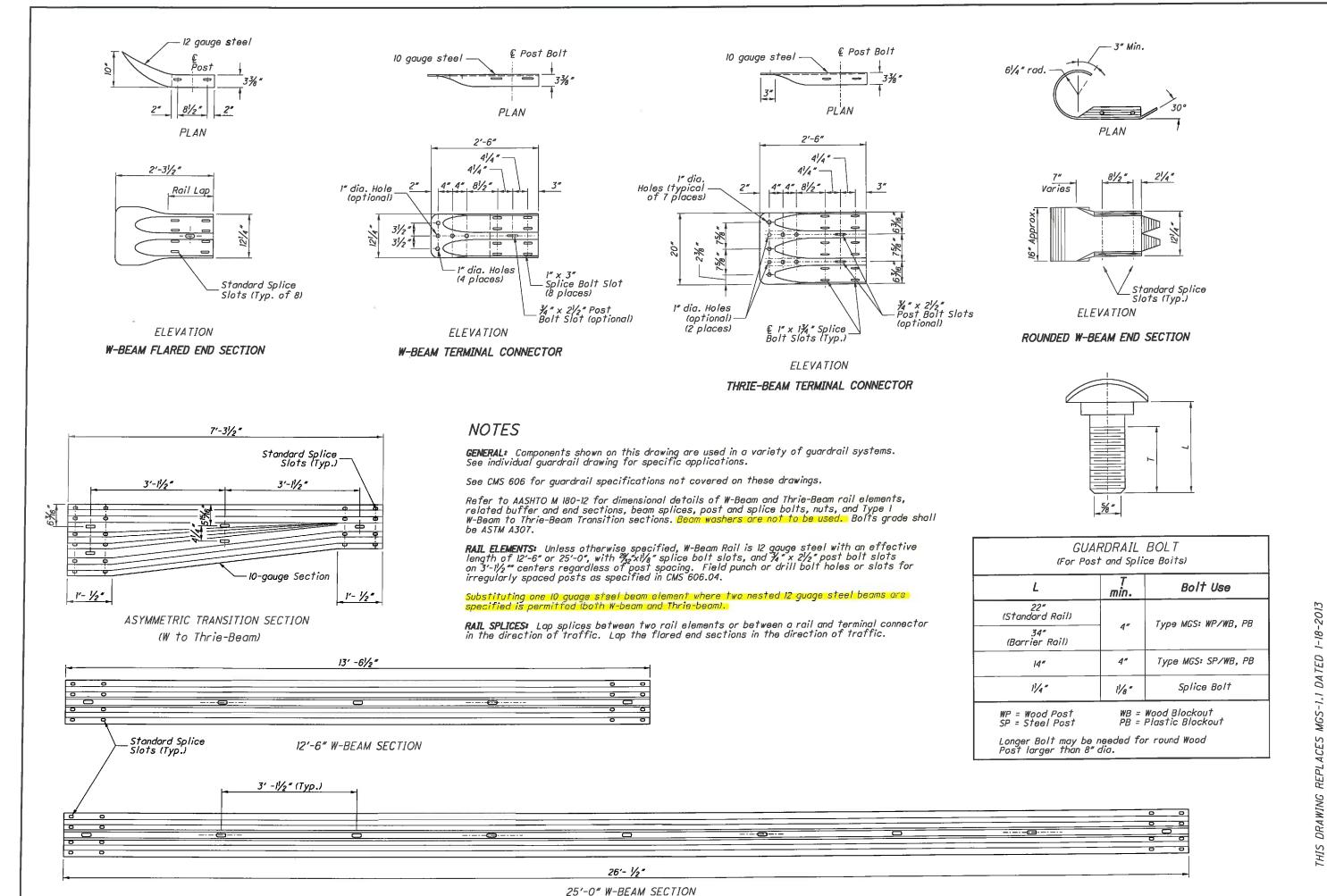


VIEW B-B (STRIP SHOWN PRIOR TO CONCRETE PLACEMENT)



(AFTER CONCRETE PLACEMENT)

(STRIP SHOWN PRIOR TO CONCRETE PLACEMENT)



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REPLACES DRAWING

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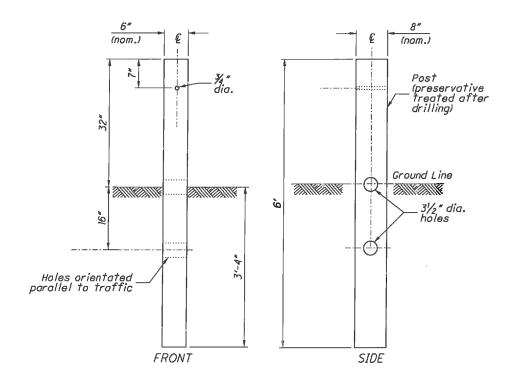
STATE OF OHIO DEPARTMENT OF TRANSPORTATION ADMINISTRATOR

Michael Bline

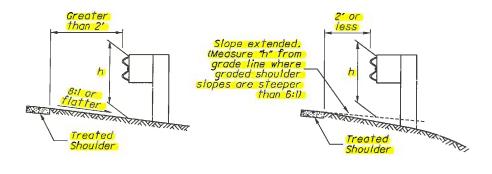
OFFICE OF ROADWAY ENGINEERING

STANDARD ROADWAY CONSTRUCTION DRAWING
WEST GUARDRAIL SYSTEM
GUARDRAIL DETAILS
(Rail Components)

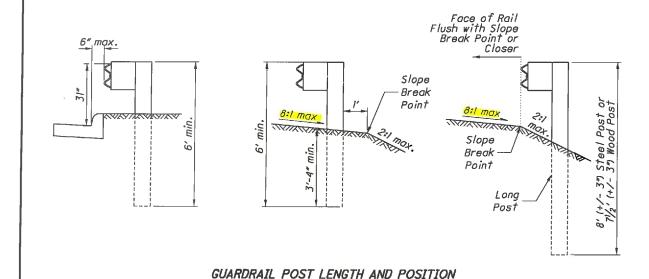
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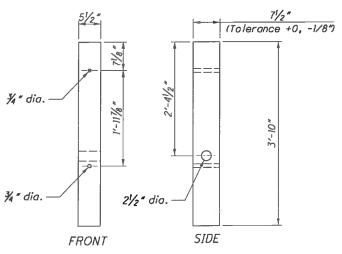


TYPE I BREAKAWAY CRT POST



MEASURING GUARDRAIL HEIGHT





TYPE 2 BREAKAWAY BCT TIMBER POST

	STEEL BEAM POSTS											
Beam Flange Flange Web Size depth width thickness thickness												
Rolled W6x8.5	5.8"	3.94"	0.193"	0.170"								
Rolled W6x9	5.9"	3.94"	0.215"	0.170"								
Welded 6x8.5	6.0"	3.94"	0.193"	0.170"								
Welded 6x9	6.0"	3.94"	0.215*	0.170"								

# NOTES

**GUARDRAIL HEIGHT:** For initial installation, construct the guardrail within  $\pm$  1" of the standard 31" height to the top of W-Beam rail. When subsequent projects, such as resurfacings, affect the height of existing guardrail, adjustment is not required if the finished height is within ±3" of the standard height.

POSTS: The Standard Post Length is 6'-0" (+3",-0" tolerance). Wood Posts are permitted instead of Standard Steel Posts per CMS 710.11.

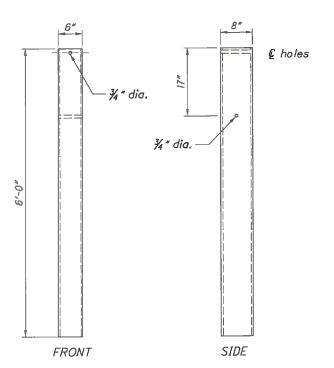
POST EMBEDMENT DEPTH: Standard embedment depth is 3'-4" minimum. Do not drive posts located over a culvert with less than 4'-3" of cover; instead set in drilled or dug holes. Where site constraints prohibit the post from being placed at least one foot in front of the slope break point, use longer posts as shown in the Guardrail Post Length and Position Detail. The face of the rail may not be beyond the slope break point.

SPECIAL POST MOUNTINGS: Install posts located over a drainage inlet or structure with a cover of less than 3'-4" as shown in the FOOTING ANCHOR Detail.

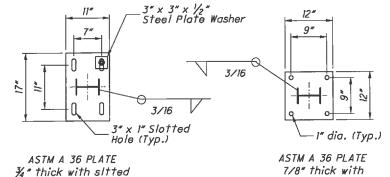
ANCHORS: Holes shall comply with CMS 510. Use non-shrink, nonmetallic grout per CMS 705.20.

PROTECTIVE COATING: In lieu of the complying with CMS 710.06, coat expansion shields, anchors and concrete insert anchor assemblies embedded in concrete in accordance with ASTM A 153 or be of stainless steel. Any bolts screwed into these devices shall meet CMS 710.06.

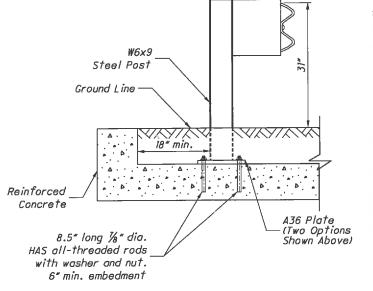
PAYMENT: Payment for standard guardrail is measured in feet as Item 606 - Guardrail, Type MGS. Runs with longer posts should be paid as Item 606 - Guardrail, Type MGS With Long Posts, also measured in feet. All costs associated with special post mountings are included in the unit price bid of Item 606 Guardrail of the type specified in the plans.



STEEL GROUND FOUNDATION TUBE



I" round bolt holes bolt holes and washers



FOOTING ANCHOR DETAIL

MGS-1.1 DATED 1-18-2013 REPLACES DRAWING **THIS**  STATE OF OHIO DEPARTMENT OF IRANSPORTATION ADMINISTRATOR

Michael Bline

**GS-1.1** 

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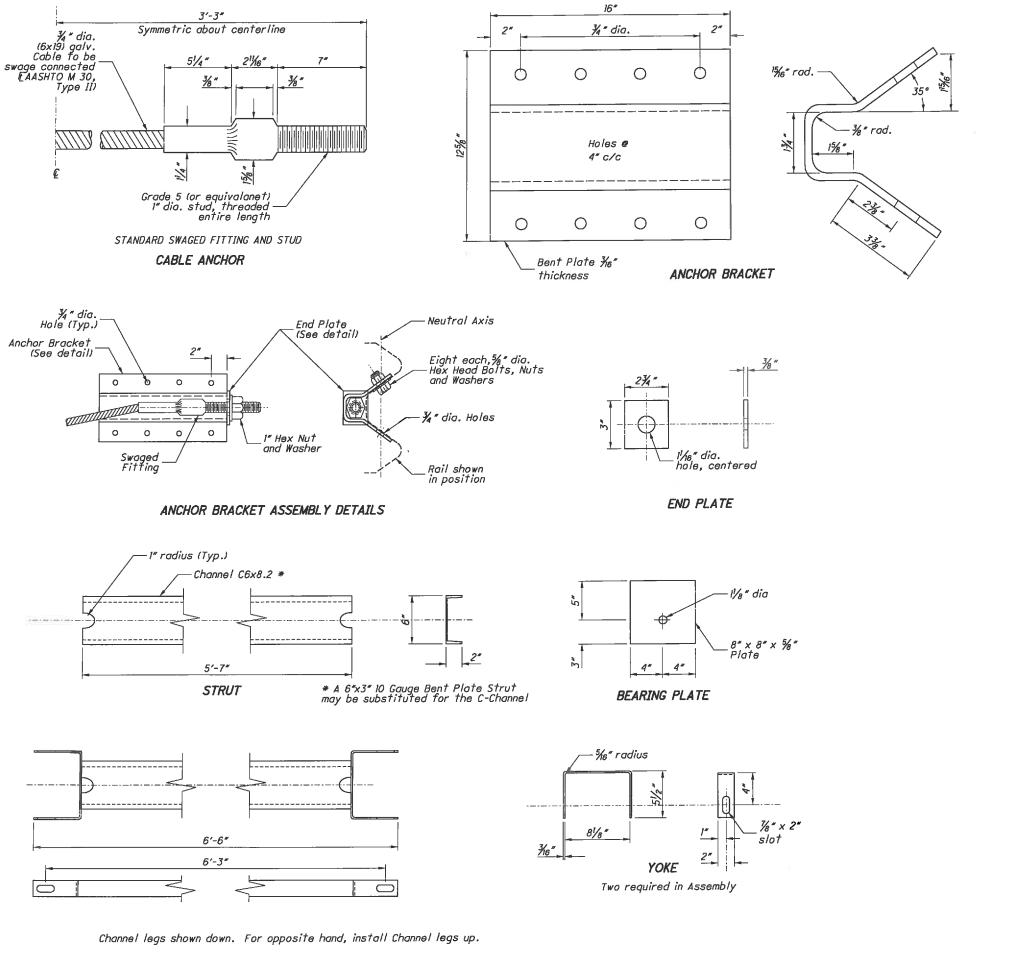
MIDWEST GUARDRAIL SYSTEM GUARDRAIL SYSTEM GUARDRAIL DETAILS (Rail Components)

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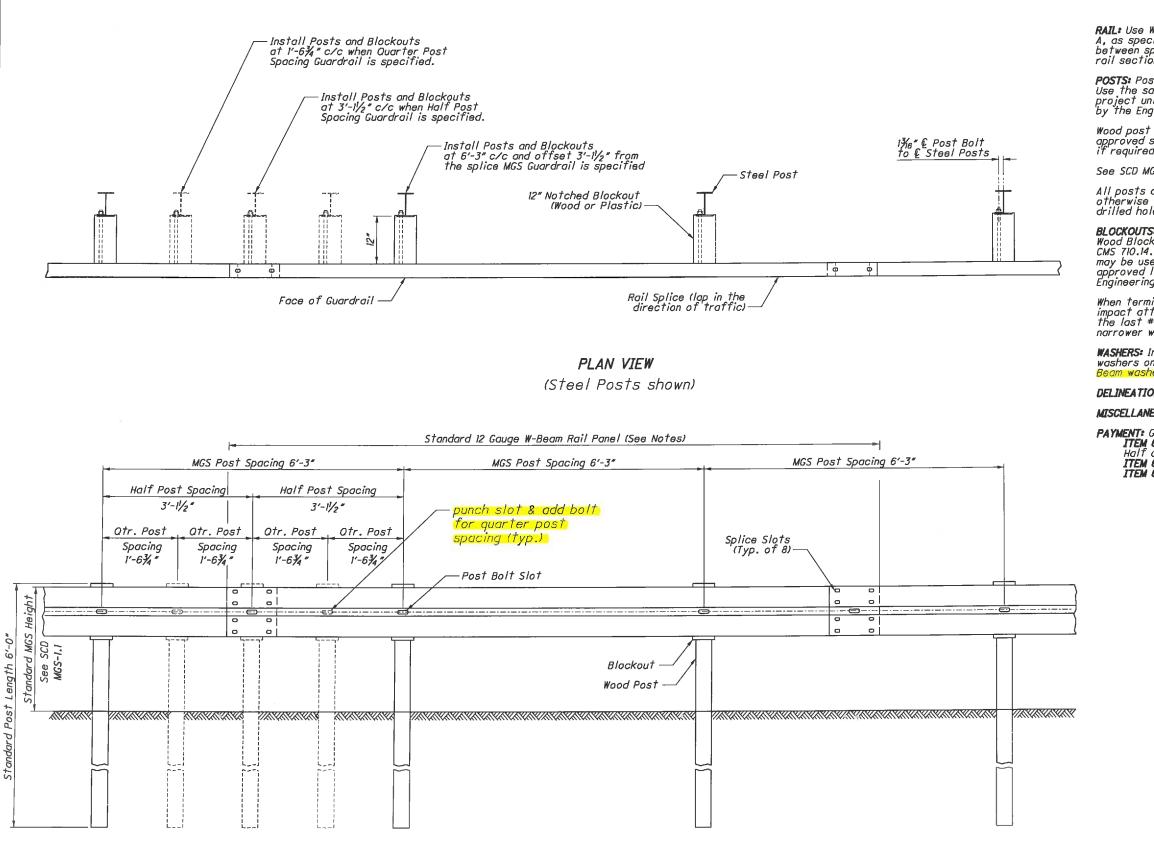
7-19-2013

Michael Bline

OFFICE OF ROADWAY ENGINEERING

STANDARD ROLDWAY CONSTRUCTION DRAWING
MID WEST GUARDRAIL SYSTEM
GUARDRAIL DETAILS
(Rail Components)

STATE OF OHIO DEPARTMENT OF TRANSPORTATION ADMINISTRATOR



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**ELEVATION** (Wood Posts shown) **NOTES** 

RAIL: Use W-Beam rail meeting AASHTO M 180-12 Type II Class A, as specified in CMS 606. Either 13'-6½' long (12'-6" between splices) or 26'-½" long (25'-0" between splices) rail sections may be used.

POSTS: Posts may be constructed of wood or steel.
Use the same type of post throughout the length of the
project unless otherwise specified in the plans or permitted
by the Engineer.

Wood post shall be fabricated and pressure-treated for approved species as per CMS 710.12. Bore bolt holes and, if required, trim the tops of posts after the posts are set.

See SCD MGS-1.1 for Standard Steel Posts.

All posts are 6'-0" long (+3", -0 tolerance) unless specified otherwise in the Contract Document. Posts may be set in drilled holes or may be driven to grade.

BLOCKOUTS: Blockout dimensions are dependent on post used. Wood Blockouts are to be pressure treated as specified in CMS 710.14. Bore bolt holes. Approved Alternate blockouts may be used in lieu of the wood blockouts shown. The approved list is maintained by the Office of Roodway

When terminating double-sided barrier guardrail with an impact attenuator, use reduced 8" deep blockouts on the last \* posts on the barrier design to accomodate the narrower widths of the attenuators.

WASHERS: Install appropriate sized standard galvanized steel washers on the nut side of bolts installed on wood posts.

Ream washers are not to be used.

DELINEATION: For Barrier Reflectors see CMS 626.

MISCELLANEOUS: For other quardrail details, see SCD MGS-1.1.

PAYMENT: Guardrail is paid in feet per ITEM 606 - Guardrail, Type MCS. Half or Quarter Post Spacing Guardrail per ITEM 606 - Guardrail, Type MCS Half Post Spacing ITEM 606 - Guardrail, Type MCS Quarter Post Spacing

STANDAED ROADWAY CONSTRUCTION
MIDWEST GUARDRAIL
STANDARD TYPE
gular, Half, & Quarter I DATED

gular,

19-2013

Bline

Michael

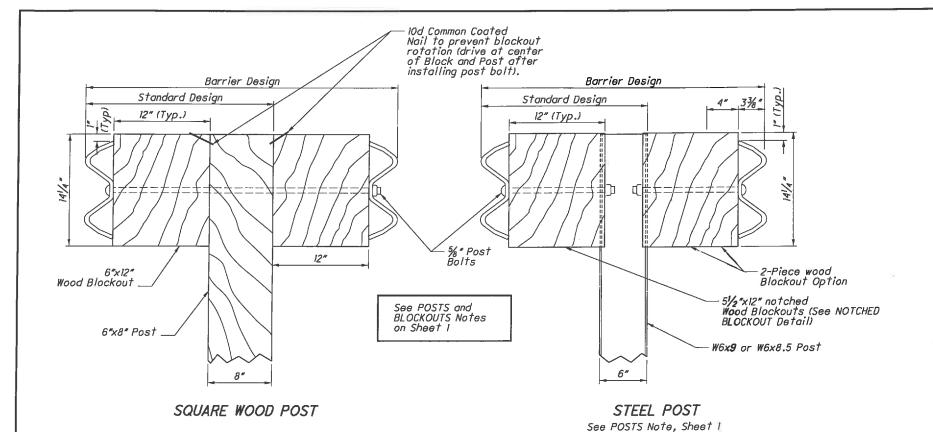
OFFICE OF ROADWAY ENGINEERING

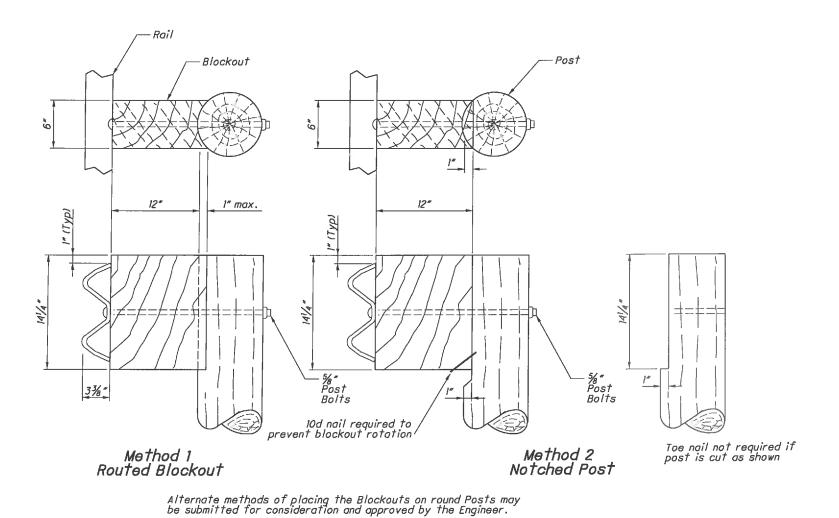
Spacing

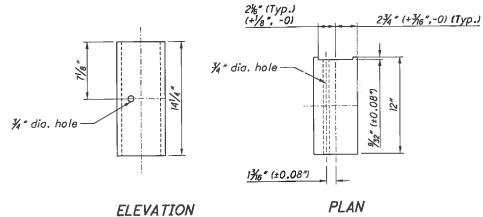
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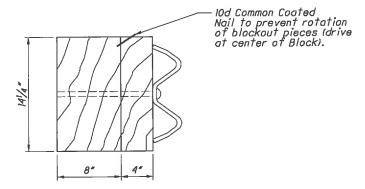




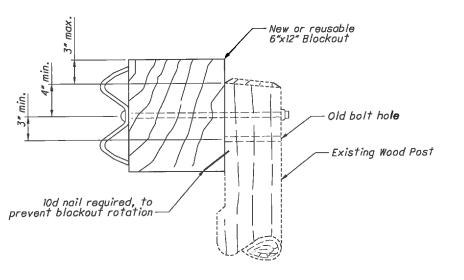


# NOTCHED BLOCKOUTS FOR STEEL POSTS

See BLOCKOUTS Note on Sheet



TWO-PIECE WOOD BLOCKOUT OPTION



RAISING EXISTING GUARDRAIL HEIGHT

ROUND WOOD POSTS Single Sided runs only (Standard Design)

STATE OF OHIO DEPARTMENT OF TRANSPORTATION ADMINISTRATOR

Michael Bline

OFFICE OF ROADWAY ENGINEERING

Spacing

STANDARD ROADWAY CONSTRUCTION DRAWING
MIDWEST GUARDRAIL SYSTEM,
STANDARD TYPE MGS
Regular, Half, & Quarter Post Spac

DATED 1-18-2013

REPLACES

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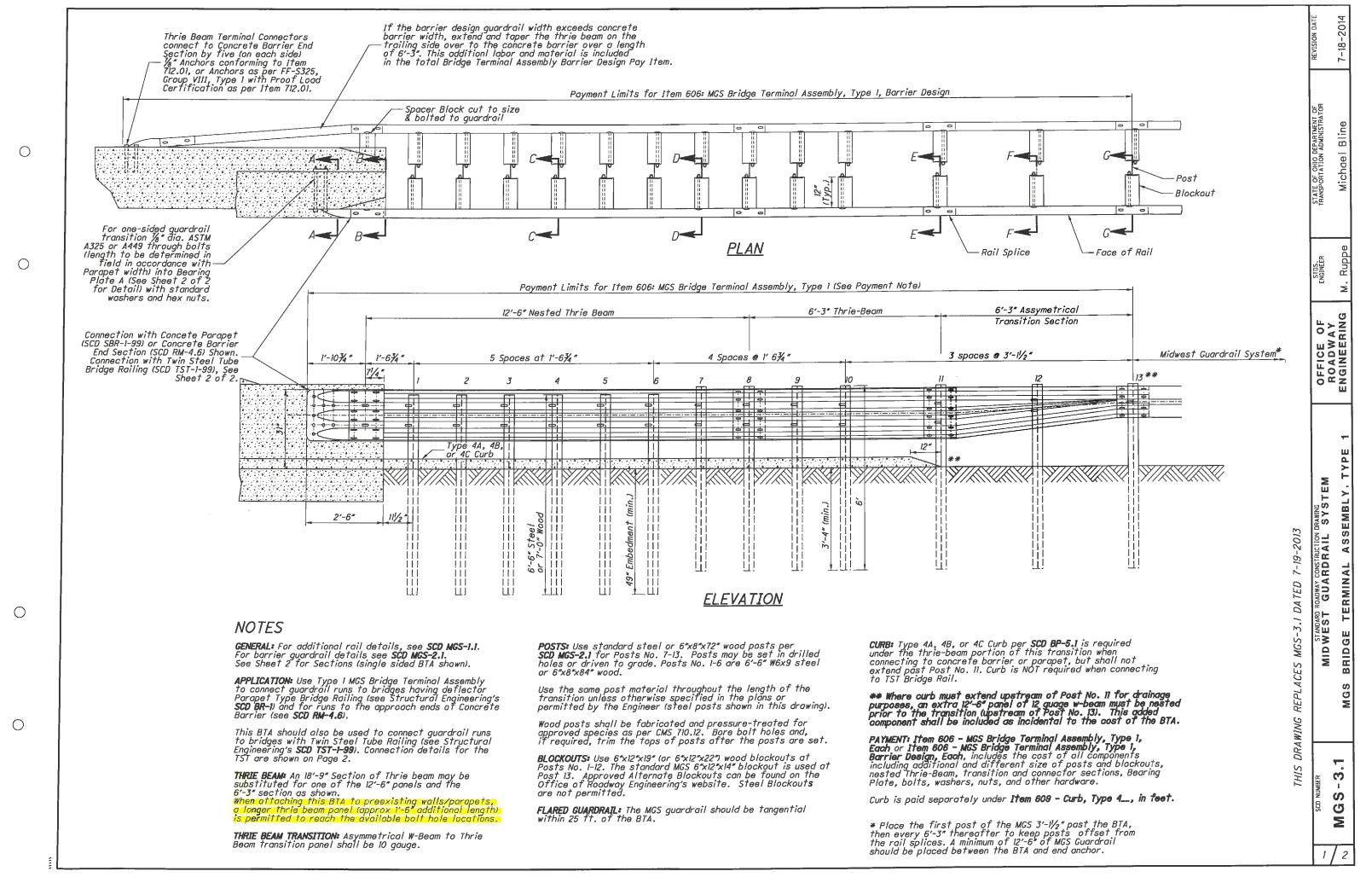
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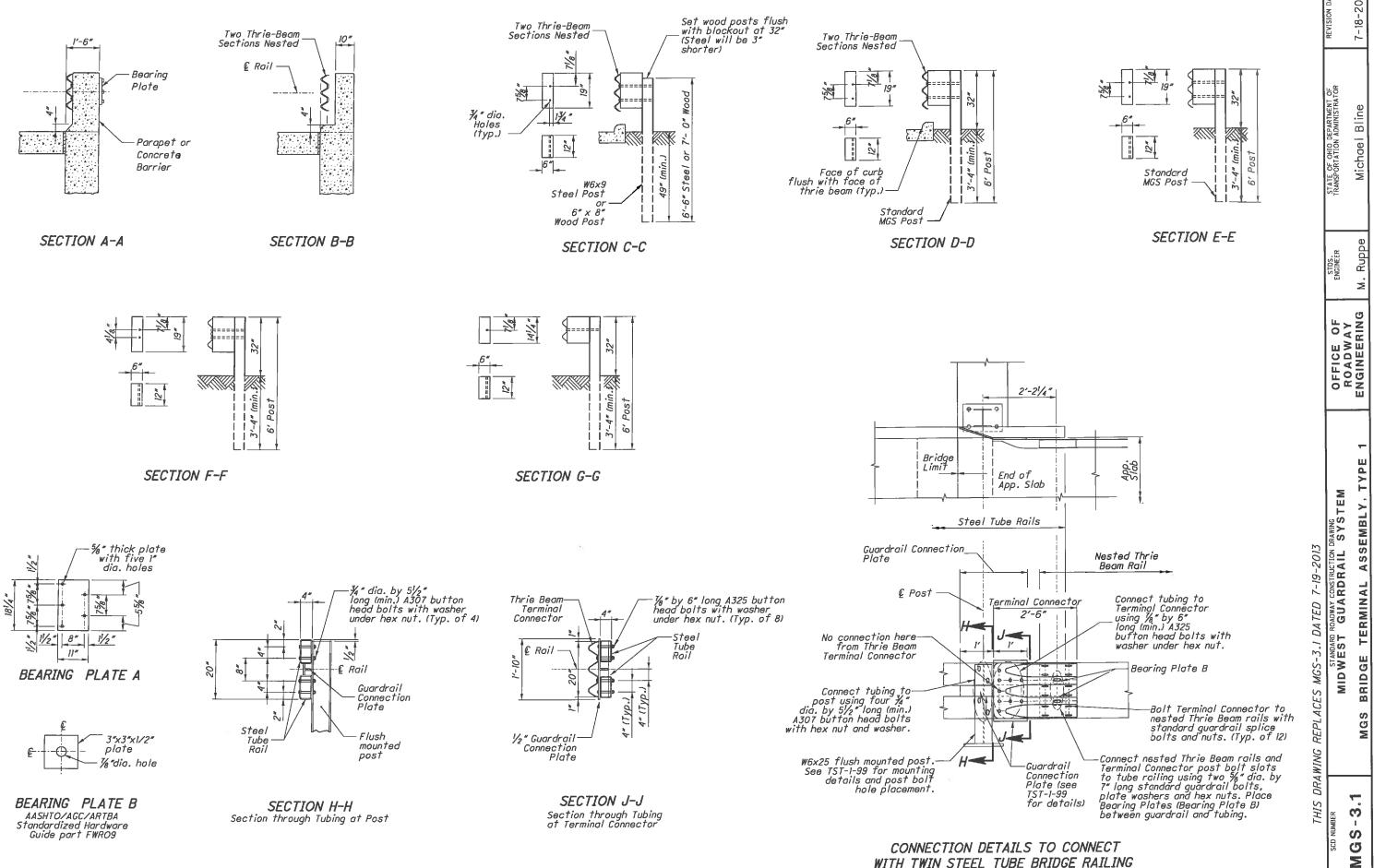
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WITH TWIN STEEL TUBE BRIDGE RAILING (SEE SCD TST-1-99)

MGS STD Guardrail See SCD MGS-2.1

> Rail Splice, rails lapped in direction of traffic

BCT Timber Post

APPLICATION: Use Type T Anchor Assemblies on the trailing end of guardrail runs, located autside of the clear zone of opposing traffic. The assembly is 12'-6" long, none of which can be considered the Length of Need for the guardrail run.

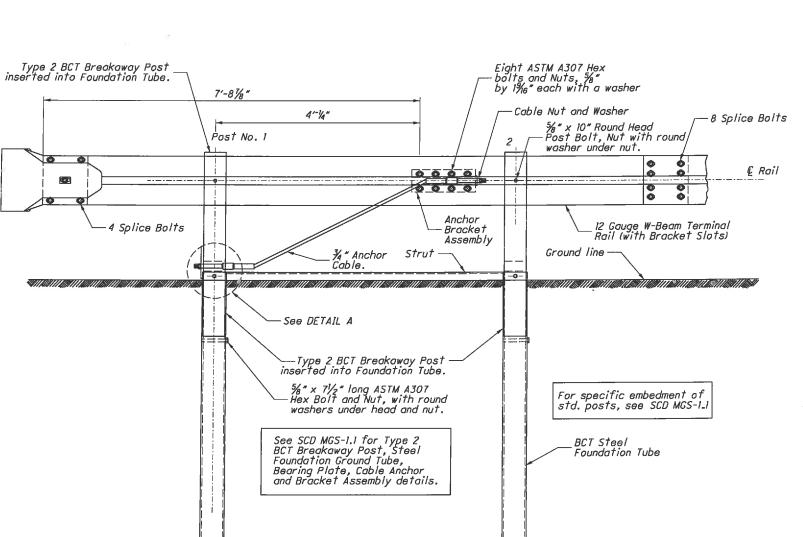
For termination requirements at driveways, and side road approaches and Terminals at Structures, see Location & Design Manual, Volume 1, Figure 603-3.

MATERIALS: See SCD MGS-1.1 for parts used on this anchor, including the Type 2 BCT Breakoway Posts, Steel Ground Foundation Tube, Bearing Plate, Cable Anchor, Bracket Assembly, and Rounded W-Beam End Section.

Bearing Plate is ASTM A709 Grade 36. Steel Ground Foundation Tube shall be ASTM A500, Grade B, and meet CMS 707.10. All angles, channels and plates shall meet CMS 711.01. All structural steel shall be galvanized as specified in CMS 711.02. All bolt washers indicated are standard galvanized steel of the appropriate size.

For components on this anchor that are not detailed on **SCD MGS-1.1**, see part descriptions in the AASHTO/AGC/ARTBA Standardized Hardware Guide.

PAYMENT: All equipment, labor and materials, including the W-Beam Rounded End Section and the W-BeamTerminal Rail for the 12'-6" anchor assembly shall be included in the unit price bid for Item 606 – Anchor Assembly, MGS Type T, Each.



Payment limits for Item 606: MGS Type T Anchor Assembly

Cable Anchor (with nuts and washers)

Anchor

**0000** 

12'-6" W-Beam Terminal Rail

PLAN

Bracket

Assembly

12'-6"

 $\triangleleft$ 

Direction of Traffic flow for trailing end

12 gauge W-Beam Rounded-End

Section

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Type 2 BCT
Breakaway Post
Two 16d Nails (bent over plate)
to prevent Plate rotation
Bearing
Plate

Strut

56" by 10" long ASTM A307
Hex Bolt and Nut, with round washers under head and nut.

DETAIL A

DRAWINGS REPLACES MGS-4.2 DATED 1-18-2013.

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-19-2013

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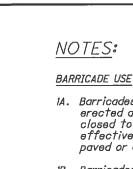
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OFFICE OF ROADWAY

GUARDRAIL SYSTEM
T ANCHOR ASSEMBLY

MIDWEST IGS TYPE





- 1A. Barricades shall be NCHRP 350 compliant and shall be erected according to details shown. When the road is closed to traffic, barricades shall be used to effectively close the entire roadway, including the paved or åggregate shoulder.
- 1B. Barricades along adjacent lanes may be offset from each other as shown, with drums used to close the resulting gap. Maximum drum spacing shall be 5'.

## BARRICADE REFLECTORIZATION AND COLOR

- 2A. In construction or maintenance areas, all rails of the barricades shall be reflectorized with orange and white reflectorized Type G sheeting in 6" wide alternate stripes which slope downward toward the center line of the road at an angle of 45 degrees. All three rails of the barricade shall be striped on both sides. Legs and feet shall be either all white or may display the natural color of the material used.
- 2B. Barricades used in permanent or semi-permanent application shall differ only in that they shall use red and white

## **SIGNS**

BARRICADE CLOSURE OFFSET OPTION

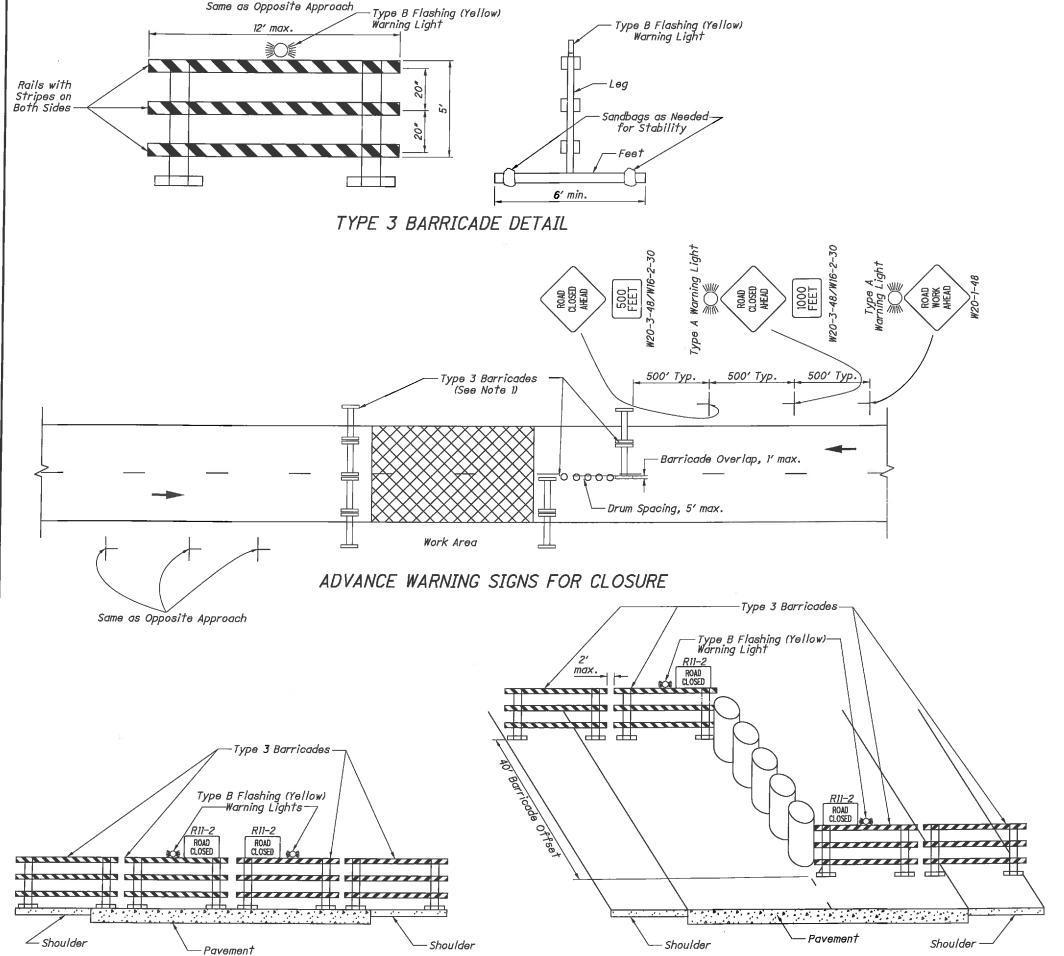
- 3A. Where the road is closed to traffic by the erection of barricades, ROAD CLOSED (R11-2) signs shall be mounted laterally as shown.
- 3B. The advance warning signs shown on this drawing are intended for use when the traveled way is brought to an end with no direction given to traffic. Where traffic has been directed from the permanent roadway at or just in advance of the barricades, advance signing should be provided as shown in Standard Construction Drawing MT-95.70 or Ohio Manual of Uniform Traffic Control Devices Figure 6H-7 as appropriate.
- 3C. Advance warning signs approaching a lane closure, as shown on these plans, shall consist of two ROAD CLOSED AHEAD (W20-3) signs with distance plaques placed about 500' and 1000' from the closure, and a ROAD WORK AHEAD (W20-1) sign placed about 1500' from the closure. The signs shall be placed on both sides of the roadway for multi-lane divided highways or when required by the plans.

#### FLASHING WARNING LIGHTS

- 4A. Type A flashing warning lights are required on the ROAD WORK AHEAD (W2O-1) sign and on the first ROAD CLOSED AHEAD
- 4B. Type B flashing warning lights shall be provided on Type 3 Barricades, one light per each closed lane. Each light shall be conspicuously visible at all distances up to 1000' under normal atmospheric conditions. The light shall be in operation at all times during the period the highway is closed.

### OPERATION ON 2-LANE, 2-WAY ROADWAYS

- 5A. Where the barricade runs across the entire roadway without longitudinally offsetting sections, the Contractor will normally open only the left side of the barricade as necessary to allow the construction vehicle to enter, and then shall immediately close it. The entire barricade will not normally be opened at the same time. The Contractor shall assign an employee to assure that the barricade is closed at the end of each workday.
- 5B. Where the sections of the barricade are offset from each other with drums provided to close the gap (see note 1B), the Contractor may move the drums as necessary to allow the construction vehicle to enter, and then shall immediately replace the drums. The Contractor shall assign an employee to assure that the drums are in place at the end of each workday.



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BARRICADE CLOSURE PROFILE

## TEMPORARY SIGN SUPPORT REQUIREMENTS

#### PLACEMENT OF SIGNS

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- 1A. Lateral placement to nearest edge of signs shall be as follows:
  - a) On the right side of the road for approaching traffic (except for dual-mounted signs and signs designated in the plans for left-side mounting).
    b) Curbed roadway - minimum 2' behind face of curb.
  - c) Uncurbed roadway 12' from edge of traffic lane or 6' from edge of paved or useable shoulder, whichever is greater.
  - d) Beĥind guardrail or portable barrier See table

#### SIGN OFFSET

Barrier Type Support Class	BEHIND FACE OF GUARDRAIL	BEHIND FACE OF PORTABLE BARRIER
Class A Supports	2' Preferred 1' Minimum	1′ Minimum*
Class B Supports	6.5′ Minimum	1′ Minimum*

\*unless barrier top mounting is required by the plans

- 1B. Vertical clearance of signs, as measured from near side roadway edge, shall be as follows:
  - a) Rural 5' when parked cars, construction equipment, etc. will not obscure sign visibility.
  - b) Rural areas with parked cars or construction equipment - 7'
  - c) Urban 7'
  - d) Care shall be taken to assure that signs will not be obscured by construction equipment, trees, weeds or other obstacles. Brush, weeds or grass within the right-of-way shall be trimmed as necessary.
  - e) For signing which will remain for three days or less, minimum vertical clearance shall be I' from the roadway to bottom of sign.

#### CLASSES OF SUPPORTS

- 2A. The Contractor shall choose sign supports of adequate strength and with adequate foundations and anchorage to support the sign sizes erected. Sign supports which fail under typical wind load conditions shall be immediately modified or replaced with a support of adequate strength.
- 2B. All temporary sign supports shall be of the following types:

#### CLASS A:

Class A supports shall include the following:

- a) All No. 2 and No. 3 posts when installed singly or in pairs (side-by-side) according to the details of Standard Construction Drawings (SCDs) TC-41.10 and
- b) Wood posts as shown in Solid Wood Posts detail.
  c) All breakaway connection beam supports, when installed according to the proper details shown on SCD TC-41.10 with a minimum clear distance between supports of 7' for supports larger than 6  $\times$  9.
- d) Any breakaway post or post and connection which are certified as per CMS 614.03.
- e) Portable support's.

Use of Class A supports shall be required at unprotected locations on ODOT's roadway system. They may also be used on other roadway systems.

#### CLASS B:

Class B supports shall include the following:

a) All beam type supports without breakaway connections. b) Supports similar to but larger than permitted for

Class B supports shall be used only at the following

- a) Within the clear zone where protected by guardrail or concrete barrier or where positively protected from traffic such as on retaining walls. b) Outside the clear zone.
- 2C. All Class A and B supports shall be NCHRP 350

# compliant. SUPPORTS AND SIGNS

- 3A. Supports for signs which will remain in place more than three days should be fixed rather than portable except in situations where the sign must rest on permanent pavement or other surface which would be damaged by insertion of post type supports.
- 3B. Portable signing, including portable supports, ballasting of the supports, and signs shall be NCHRP 350 compliant.
- 3C. Ballasting of portable supports shall be in accordance with NCHRP 350 testing of the subject support.

07-20-2012 DATED -105.10

MT-REPLACES THIS DRAWING

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SUPPORT

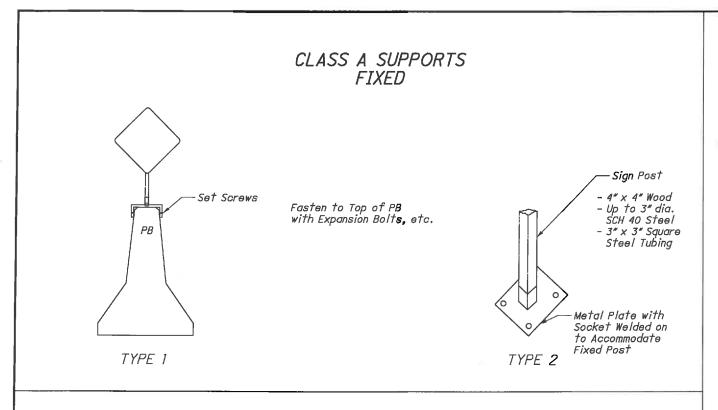
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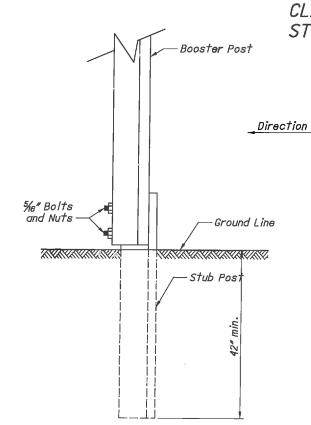
OFFICE OF ROADWAY

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SIGN EMPORARY





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# CLASS A SUPPORTS STUBBING STANDARD

\_Direction of Traffic

# NOTES:

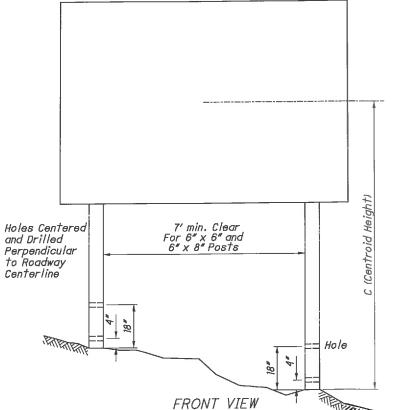
- 1. For use with No. 2 or No. 3 posts.
- 2. Booster post shall be the same or 1 lb/ft less than stub post.
- When the booster post is smaller than the stub post, the booster post shall be mounted in front of the stub post.
- When the booster post is the same size as the stub post, the booster post shall be mounted behind the stub post.
- 5. Bolts and nuts and other fasteners shall be steel or aluminum.
- 6. A minimum of two bolts and nuts or other fasteners shall be used per post assembly.
- 7. With steel bolts, the minimum center-to-center spacing between bolts shall be 4".
- 8. Stub height should be limited to 4" above the ground when using the aluminum bolts for the connection.

# SOLID WOOD POSTS

Wood Post Extrusheet Sign U-Channel

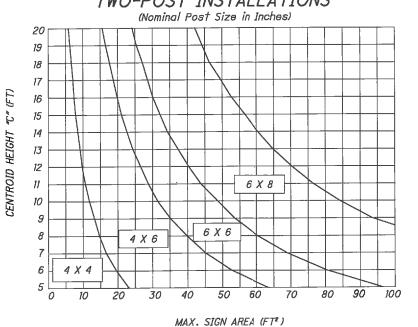
When flat sheet signing is provided, bolt the flat sheet directly to the wood posts.
Do not use U-Channels.

TOP VIEW



NORMAL POST SIZE (IN)	HOLE DIAMETER (IN)	NO. OF POSTS PERMITTED IN 7' PATH IN EXPOSED LOCATIONS	MINIMUM RECOMMENDED EMBEDMENT DEPTH (FT)
4 X 4	NONE	2	3.5
4 X 6	1 1/2	2	4
6 X 6	2	1	4.5
6 X 8	3	1	5

# DESIGN CHART FOR WOOD POSTS TWO-POST INSTALLATIONS



07-20-2012 105.10 DATED DRAWING

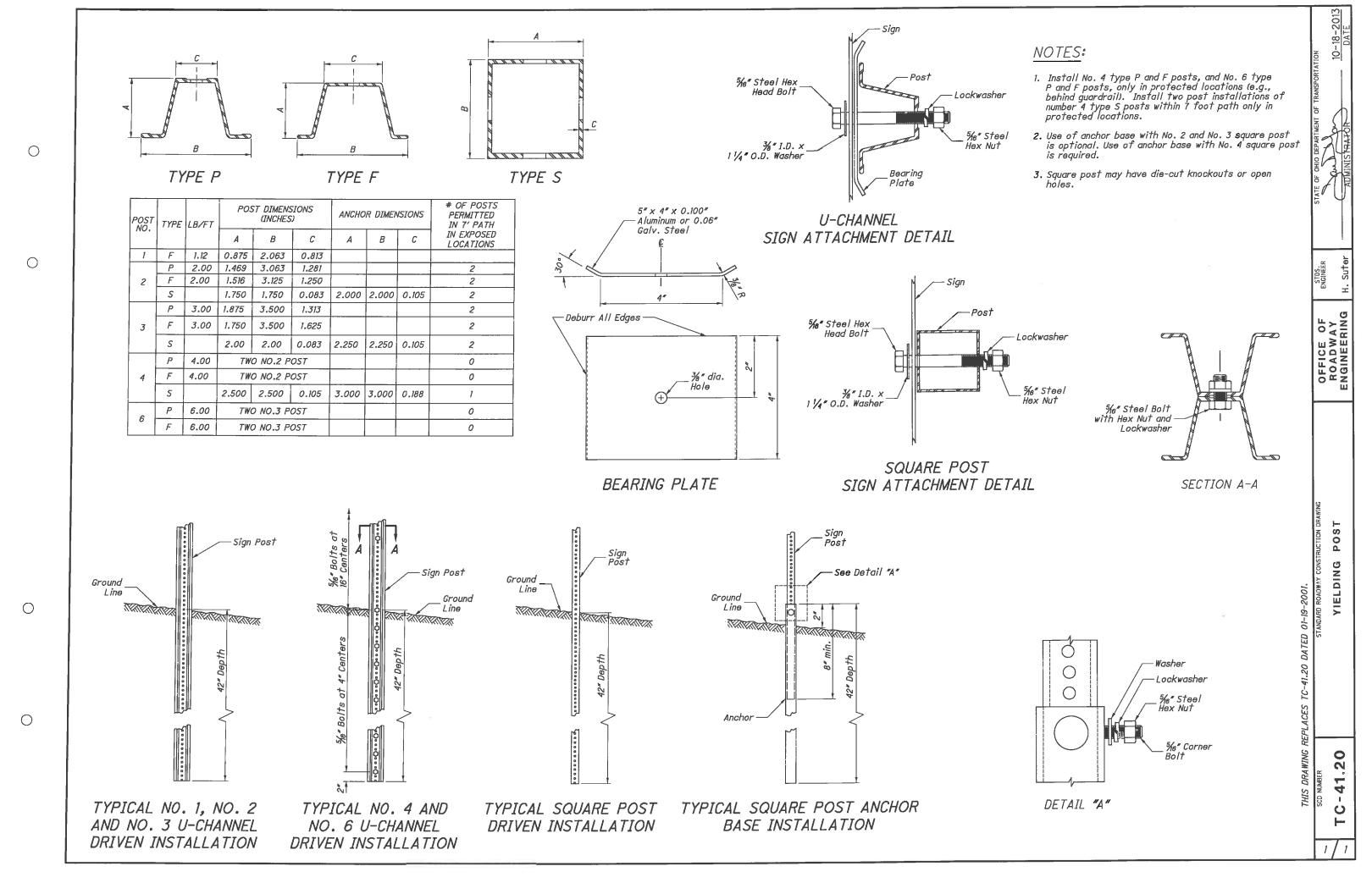
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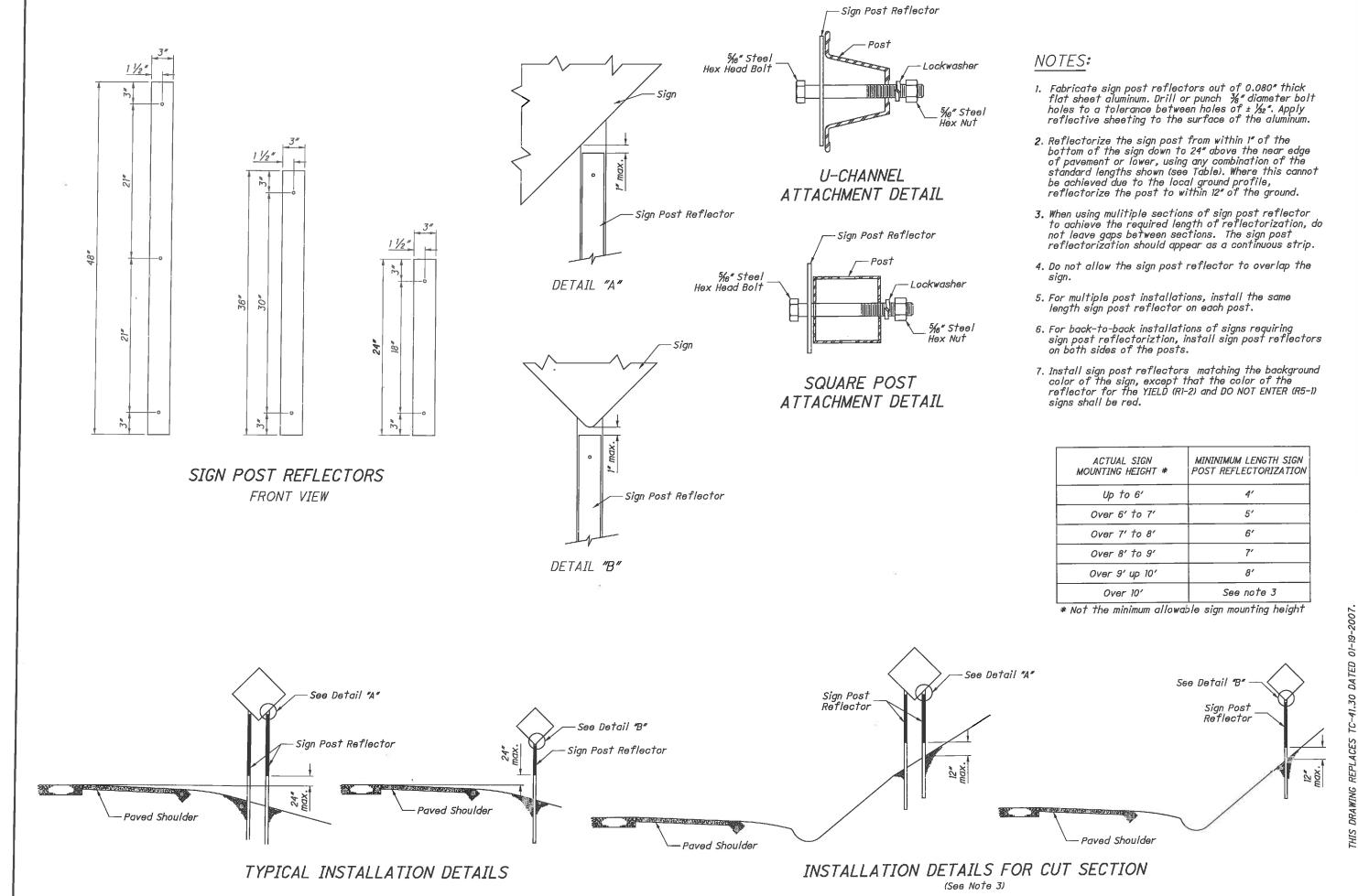
OFFICE OF ROADWAY ENGINEERING

SUPPORT

SIGN

TEMPORARY





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engineer H. Suter

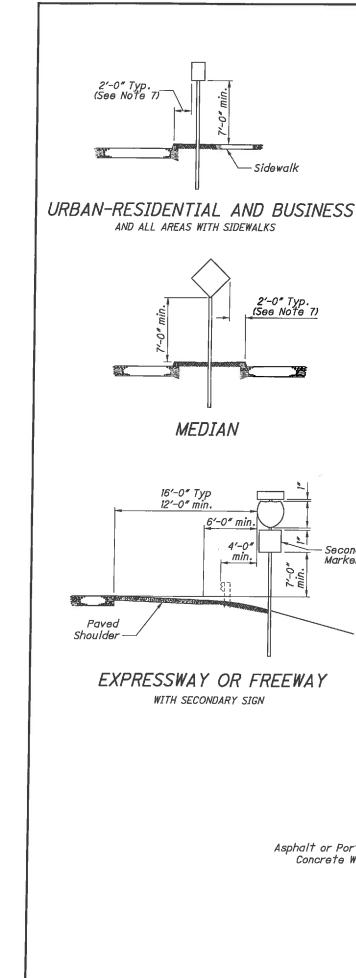
OFFICE OF ROADWAY ENGINEERING

ONSTRUCTION DRAWING
REFLECTORS

A POST REFLI

STANDARD F
STANDARD F
SIGN P

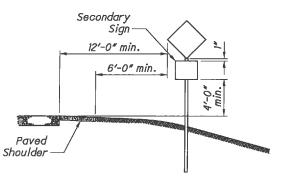
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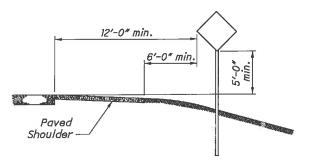
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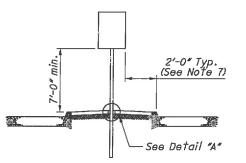
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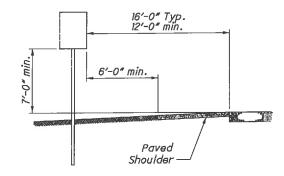
RURAL WITH SECONDARY SIGN



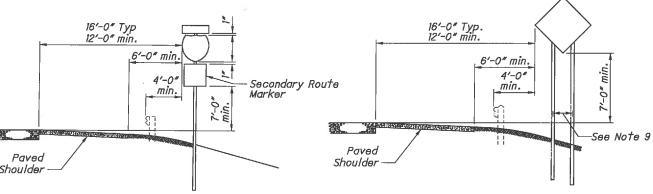
RURAL



PAVED MEDIAN

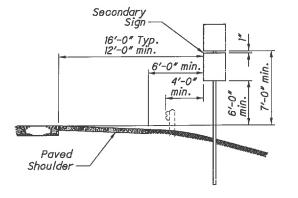


MEDIAN - EXPRESSWAY OR FREEWAY

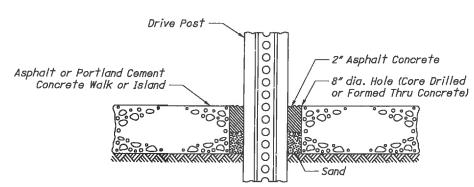


2'-0" Typ. (See Note 7)

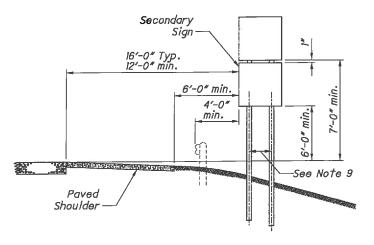
EXPRESSWAY OR FREEWAY



EXPRESSWAY OR FREEWAY WITH SECONDARY SIGN



DETAIL "A"

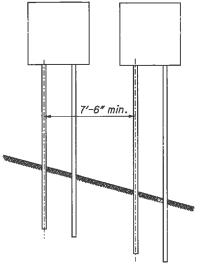


EXPRESSWAY OR FREEWAY

WITH SECONDARY SIGN

# NOTES:

- 1. See Standard Construction Drawing (SCD) TC-41.20 for details on yielding supports.
- All signs shall be placed 90° to the roadway, except as described in notes 3 and 4 below.
- Install chevron alignment and one-direction large arrow signs on the outside of a turn or curve in line with and at approximately 90° to approaching traffic flow.
- Install parking signs with arrows at an angle of not less than 30° nor more than 45° with the line of traffic flow.
- 5. Install chevron alignment signs at a minimum mounting height of 4' above the near edge of the traveled way.
- Install object markers at a minimum mounting height of 4' above the near edge of the traveled way for obstructions 8' or less from the edge of shoulder or curb. Install object markers at a minimum mounting height of 4' above the ground for obstructions more than 8' from the edge of the shoulder or curb.
- 7. Install signs with a minimum lateral offset of 1' from the face of curb where sidewalk width is limited or where existing poles are close to the curb.
- 8. On conventional roads where it is impractical to locate a sign with the lateral offsets shown, install signs with a minimum lateral offset of
- 9. See SCDs TC-52.10 and TC-52.20 for dimensions between supports.



ADJACENT SIGN INSTALLATION

FOR NO. 2 AND NO. 3 YIELDING POST SUPPORTS IN EXPOSED LOCATIONS

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OFFICE OF ROADWAY ENGINEERING

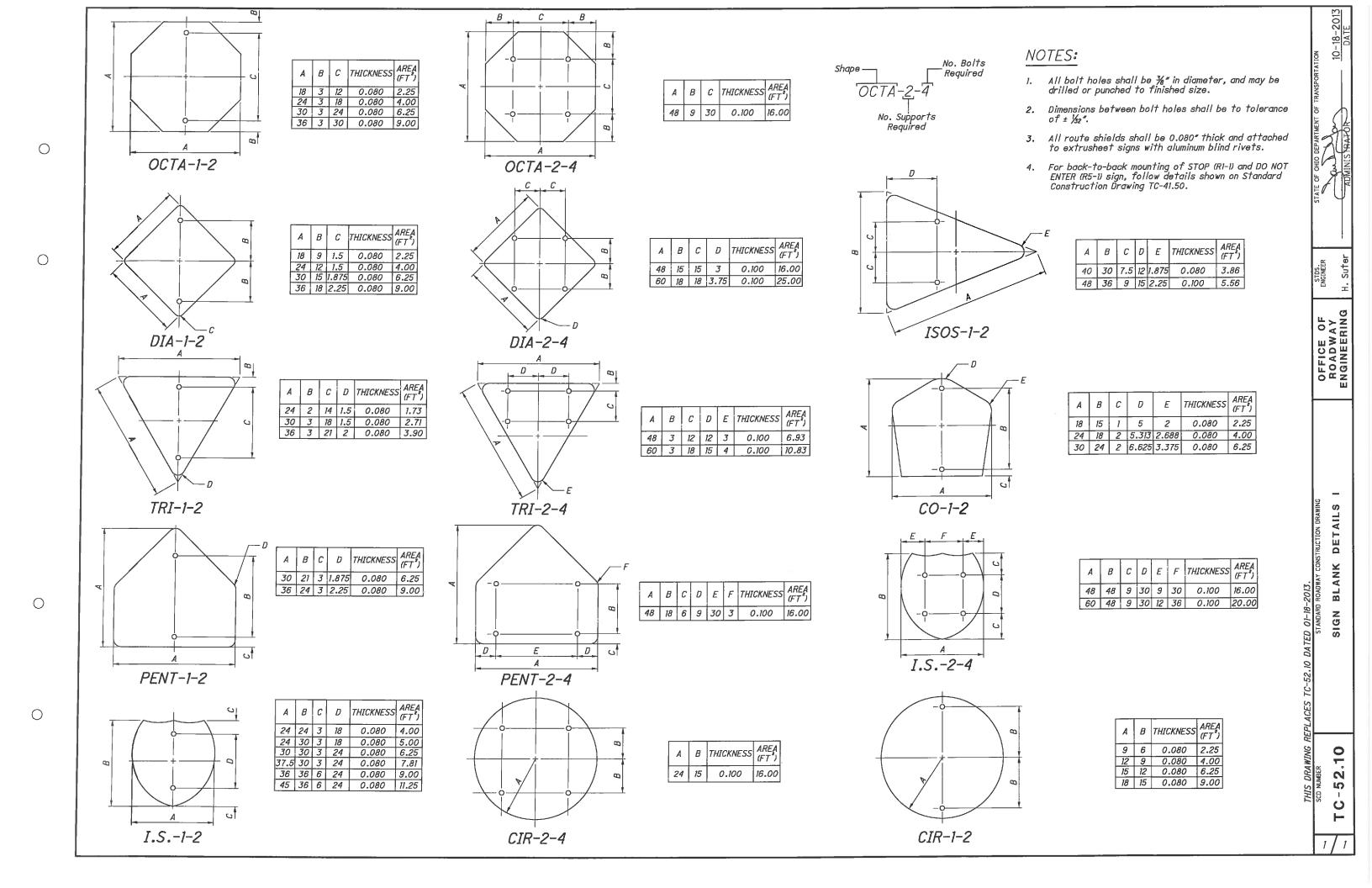
PLACEMENT

SIGN

SHEET

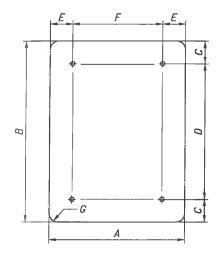
FLAT

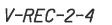
TYPICAL

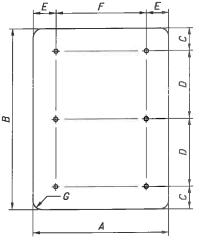


# NOTES:

- All bolt holes shall be ¾" in diameter and may be drilled or punched to finished size.
- 2. Dimensions between bolt holes shall be to tolerance of ± ½2".
- 3. For back-to-back mounting of STOP (R1-1) and DO NOT ENTER (R5-1) sign, follow details shown on Standard Construction Drawing TC-41.50.







V-REC-2-6

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THICKNESS

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0.100

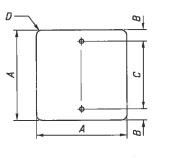
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AREĄ (FT )

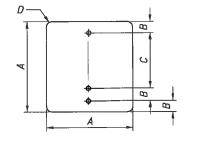
24.00

25.33

28.00



SQ-1-2



SQ-1-3 (MAINTENANCE MARKER)

B C D THICKNESS AREA (FT 2)

0.08 1

A	В	С	D	THICKNESS	AREA (FT 2)
6	1.0	3	1.0	0.080	0.25
9	1.0	6	1.0	0.080	0.56
12	1.5	9	1.5	0.080	1.00
15	1.5	12	1.5	0.080	1.56
16	1.5	13	1.5	0.080	1.78
18	3	12	1.5	0.080	2.25
24	3	18	1.5	0.080	4.00
30	3	24	1.875	0.080	6.25
36	3	30	2.25	0.080	9.00

	В	С	D	THICKNESS	AREA (FT )
	1.0	3	1.0	0.080	0.25
	1.0	6	1.0	0.080	0.56
	1.5	9	1.5	0.080	1.00
	1.5	12	1.5	0.080	1.56
ì	1.5	13	1.5	0.080	1.78
?	3	12	1.5	0.080	2.25_
1	3	18	1.5	0.080	4.00
)	3	24	1.875	0.080	6.25
3	3	30	2.25	0.080	9.00

	- 4	<i>-</i>	١ '	<i>u</i>		THICKNESS	(FT 1)
	6	54	9	36	1.5	0.080	2.25
	9	12	1.5	9	1.5	0.080	0.75
	10	12	1.5	10	1.5	0.080	0.83
	12	15	1.5	12	1.5	0.080	1.25
	12	16	1.5	13	1.5	0.080	1.33
	12	18	1.5	15	1.5	0.080	1.50
	12	24	3	18	1.5	0.080	2.00
	12	30	3	24	1.5	0.080	2.50
	12	36	3	30	1.5	0.080	3.00
Į	12	48	6	36	1.5	0.080	4.00
ı	12	60	6	48	1.5	0.080	5.00
	14	48	6	36	1.5	0.080	4.67
L	18	24	3	18	1.5	0.080	3.00
	18	60	6	48	1.5	0.100	7.50
1	24	30	3	24	1.5	0.080	5.00
ì	24	36	3	30	1.5	0.080	6.00
L	24	38	3	32	1.5	0.080	6.33
	24	42	6	30	1.5	0.080	7.00
L	24	48	6	36	1.5	0.100	8.00
L	30	36	3	30	1.875	0.080	7.50
	30	42	6	30	1.875	0.080	8.75
L	30	48	6	36	1.875	0.100	10.00

THICKNESS

V-REC-1-2

В

С

D

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A	В	С	D	Ε	F	G	THICKNESS	AREA (FT*)
36	42	6	30	6	24	2.25	0.080	10.50
36	48	6	36	6	24	2.25	0.100	12.00
36	54	6	42	6	24	2.25	0.100	13.50
36	60	6	48	6	24	2.25	0.100	15.00
36	72	12	48	6	24	2.25	0.100	18.00
36	75	13.5	48	6	24	2.25	0.100	18.75
42	60	6	48	9	24	2.25	0.100	17.50
48	60	6	48	9	30	3	0.100	20.00

	Shape-	⊢No.	Bolts Required
	V-REC-2	2-4	
No.	Supports Required —	Γ	

С D

72 6 30 9 30

 48
 76
 8
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 9
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48 96 12 36 9 30 3

В

DATED 07-18-2014. THIS DRAWING REPLACES

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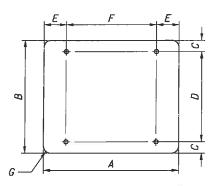
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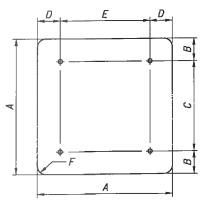
H-REC-1-2

A	В	С	D	<sub>2</sub> E	THICKNESS	AREA (FT )
12	4	1	2	1.5	0.080	0.33
12	6	1	3	1.5	0.080	0.50
12	6.5	1	3.5	1.5	0.080	0.54
12	9	1.5	6	1.5	0.080	0.75
15	8	1.5	5	1.5	0.080	0.83
15	12	1.5	9	1.5	0.080	1.25
18	6	1	3	1.5	0.080	0.75
18	9	1.5	6	1.5	0.080	1.12
18	12	1.5	9	1.5	0.080	1.50
20	15	1.5	12	1.5	0.080	2.08
20	18	3	12	1.5	0.080	2.50
21	15	1.5	12	1.5	0.080	2.19
24	6	1	3	1.5	0.080	1.00
24	8	1.5	5	1.5	0.080	1.33
24	9	1.5	6	1.5	0.080	1.50
24	10	1.5	7	1.5	0.080	1.67
24	12	1.5	9	1.5	0.080	2.00
24	18	3	12	1.5	0.080	3.00
30	8	1.5	5	1.5	0.080	1.67
30	9	1.5	6	1.5	0.080	1.88
30	12	1.5	9	1.5	0.080	2.50
30	15	1.5	12	1.5	0.080	3.12
30	16	1.5	13	1.5	0.080	3.33
30	18	3	12	1.5	0.080	3.75
30	24	3	18	1.5	0.080	5.00
36	6	1	3	1.5	0.080	1.50
36	8	1.5	5	1.5	0.080	2.00
36	9	1.5	6	1.5	0.080	2.25
36	12	1.5	9	1.5	0.080	3.00
36	14	1.5	11	1.5	0.080	3.50
36	15	1.5	12	1.5	0.080	3.75
36	18	3	12	1.5	0.080	4.50
36	20	3	14	1.5	0.080	5.00
36	24	3	18	1.5	0.080	6.00
36	30	3	24	1.875	0.080	7.50
37.5	30	3	24	1.875	0.080	7.81
48	8	1.5	5	1.5	0.125	2.67
48	10	1.5	7	1.5	0.125	3.33
48	12	1.5	9	1.5	0.125	4.00
48	14	1.5	11	1.5	0.125	4.67
48	16	1.5	13	1.5	0.125	5.33
48	18	3	12	1.5	0.125	6.00
70	10	J	12	1.0	0.123	0.00



H-REC-2-4

	T	1			т —	I		
Α	В	C	D	E	F	G	THICKNESS	(FT )
40	20	3	14	6	28	1.5	0.080	5,56
42	24	3	18	9	24	1.5	0.080	7.00
42	30	3	24	9	24	1.875	0.080	8.75
42	36	6	24	9	24	2.25	0.080	10.50
45	36	6	24	9	27	2.25	0.080	11.25
48	8	1.5	5	9	30	1.5	0.125	2.66
48	10	1.5	7	9	30	1.5	0.125	3.33
48	12	1.5	9	9	30	1.5	0.125	4.00
48	14	1.5	11	9	30	1.5	0.125	4.66
48	16	1.5	13	9	30	1.5	0.125	5.33
48	18	3	12	9	30	1.5	0.125	6.00
48	20	3	14	9	30	1.5	0.100	6.67
48	24	3	18	9	30	1.5	0.100	8.00
48	30	3	24	9	30	1.875	0.100	10.00
48	36	6	24	9	30	2.25	0.100	12.00
48	42	6	30	9	30	2.25	0.100	14.00
54	18	3	12	9	36	1.5	0.100	6.75
54	30	3	24	9	36	1.875	0.100	11.25
54	36	6	24	9	36	2.25	0.100	13.50
60	12	1.5	9	12	36	1.5	0.100	5.00
60	18	3	12	12	36	1.5	0.100	7.50
60	24	3	18	12	36	1.5	0.100	10.00
60	30	3	24	12	36	1.875	0.100	12.50
60	36	6	24	12	36	2.25	0.100	15.00
60	48	6	36	12	36	3	0.100	20.00
66	24	3	18	12	42	1.5	0.100	11.00
66	36	6	24	12	42	2.25	0.100	16.50
72	12	1.5	9	12	48	1.5	0.125	6.00
72	15	1.5	12	12	48	1.5	0.125	7.50
72	18	3	12	12	48	1.5	0.125	9.00
72	24	3	18	12	48	1.5	0.100	12.00
72	36	6	24	12	48	2.25	0.100	18.00
72	48	6	36	12	48	3	0.100	24.00
78	24	3	18	12	54	1.5	0.125	13.00



SQ-2-4

Α	В	С	D	Ε	F	THICKNESS	AREA (FT )
36	6	24	6	24	2.25	0.080	9.00
42	6	30	9	24	2.25	0.080	12.25
48	Б	36	9	30	3	0.100	16.00

# NOTES:

- All bolt holes shall be ¾" in diameter and may be drilled or punched to finished size.
- 2. Dimensions between bolt holes shall be to tolerance of ± 1/32".
- 3. For back-to-back mounting of STOP (RI-1) and DO NOT ENTER (R5-1) sign, follow details shown on Standard Construction Drawing TC-41.50.

Shape No. Bolts Required

H-REC-2-4

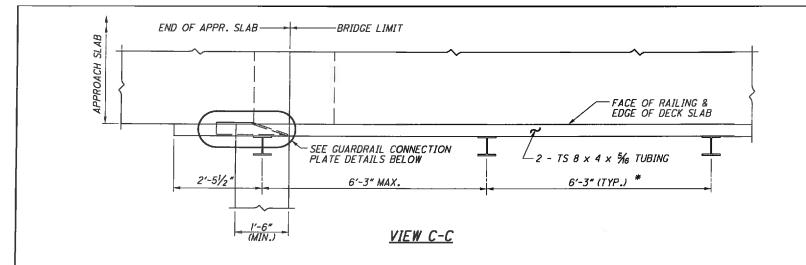
No. Supports Required

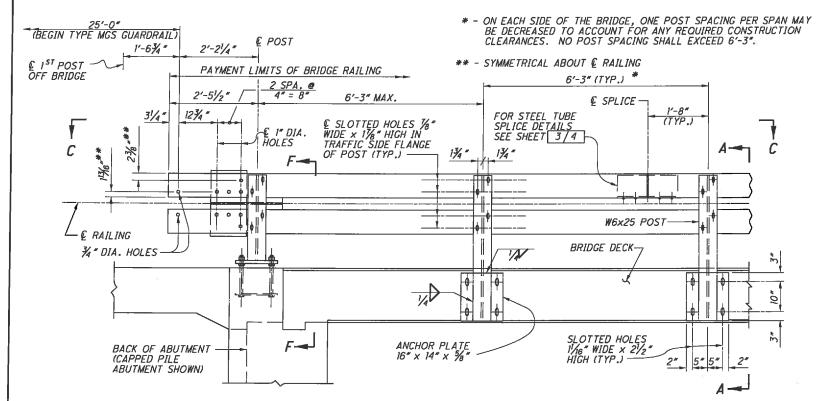
D CONSTRUCTION DRAWING

S.20 DATED 07-18-2014.
STANDARD ROADWAY CONSTRUCTION DRAWIN
SIGN BLANK DETAILS

TC - 52.20

2/.

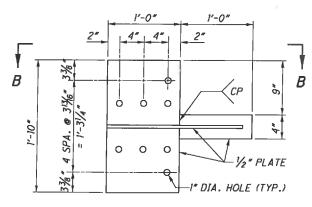


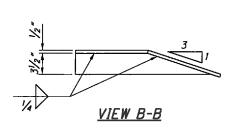


RAILING ELEVATION ON CONCRETE SLAB

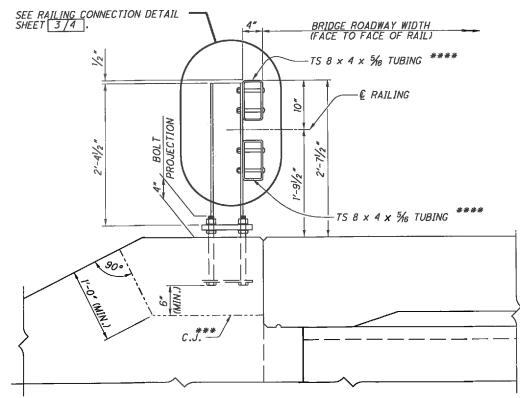
FOR SECTION A-A SEE SHEET 2/4.

BRIDGE TERMINAL ASSEMBLY NOT SHOWN. REFER TO STANDARD CONSTRUCTION DRAWING MGS-3.1 FOR DETAILS.





GUARDRAIL CONNECTION PLATE DETAILS



07-06-99

10-20-00 07-19-02

04-18-03

10-17-03 04-18-08

01-17-14 07-15-16

OFFICE OF STRUCTURAL ENGINEERING

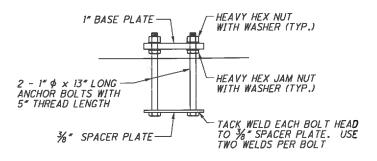
STANDARD BRIDGE DRAWING
WIN STEEL TUB
BRIDGE RAILING

TST-1-99

# SECTION F-F

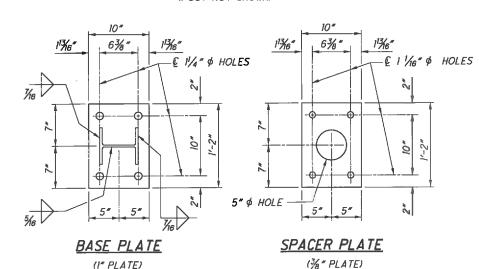
\*\*\* - PLACE THE CONCRETE ABOVE THE CONSTRUCTION JOINT AFTER INSTALLATION OF THE RAILING IS COMPLETE.

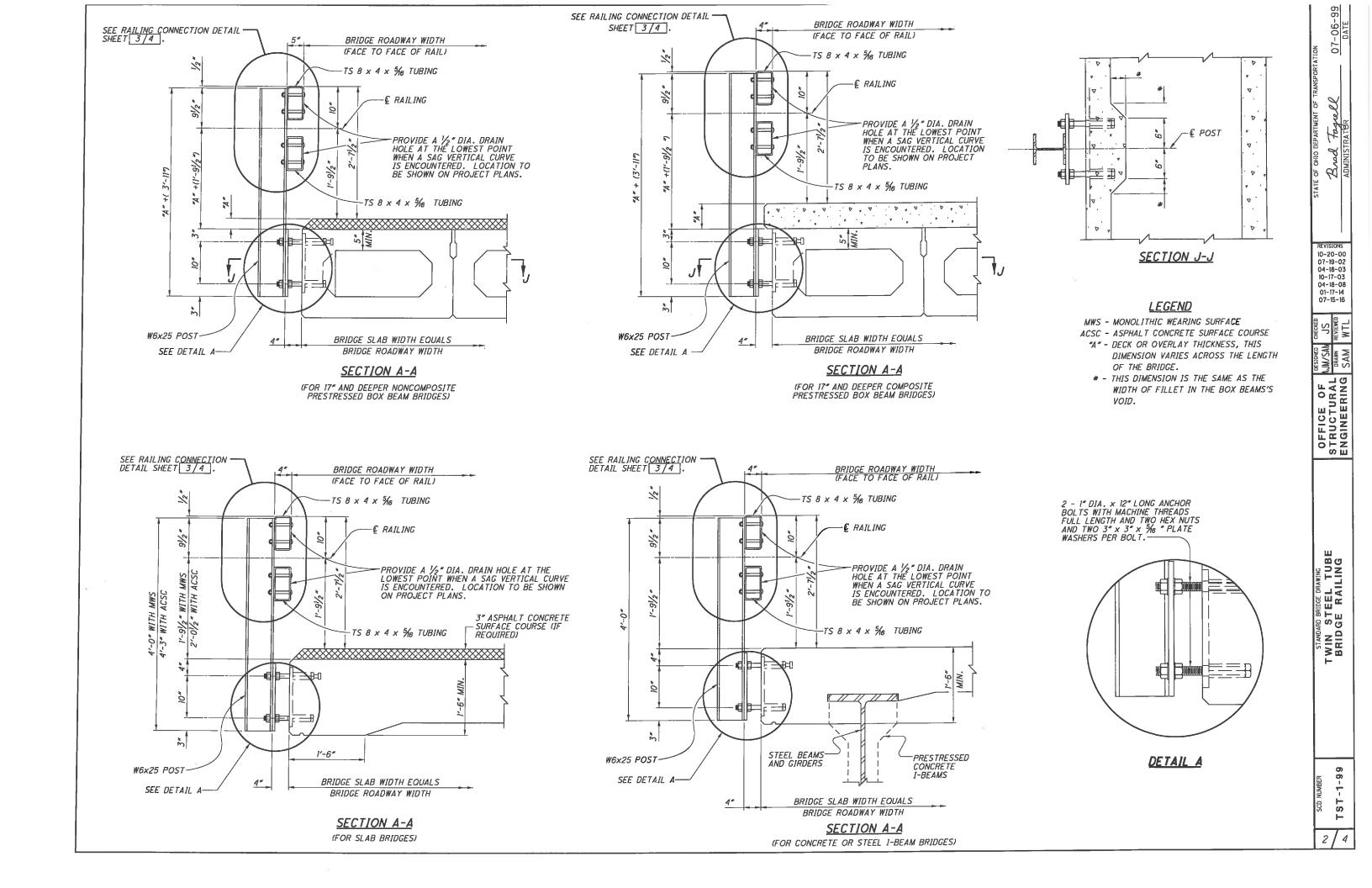
\*\*\*\* - IN LIEU OF PROVIDING THE WINGWALL CONSTRUCTION JOINT, THE CONTRACTOR MAY FIELD DRILL HOLES IN THE TUBING FOR POST-TO-TUBE RAIL CONNECTIONS AT ALL FLUSH MOUNTED POST LOCATIONS. REPAIR GALVANIZING ACCORDING TO C&MS 711.02.

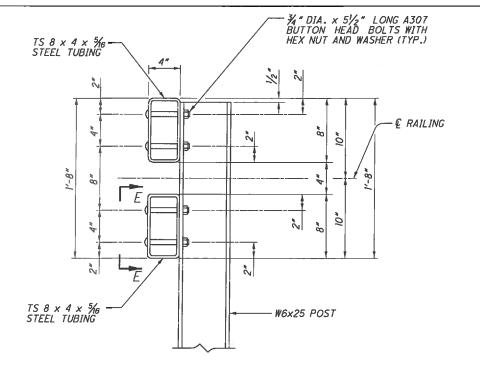


# FLUSH MOUNTED POST ANCHOR DETAIL

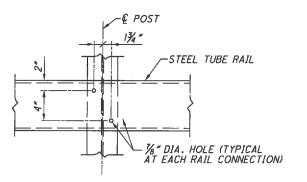
(POST NOT SHOWN)



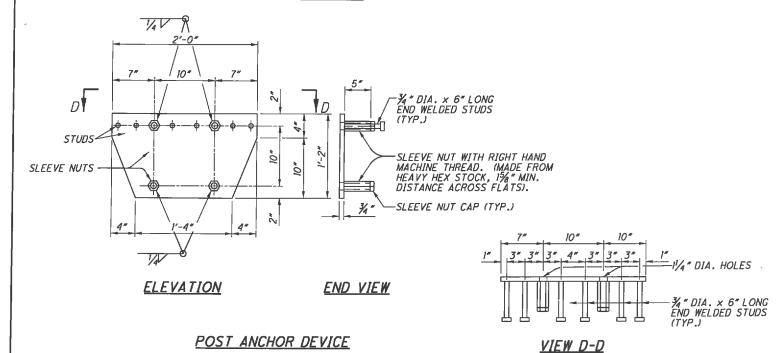


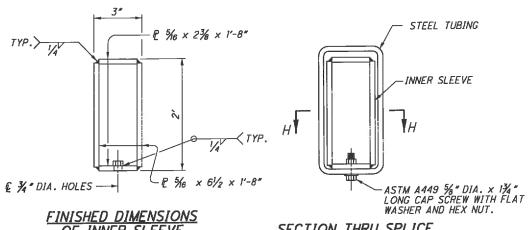


## RAILING CONNECTION DETAIL



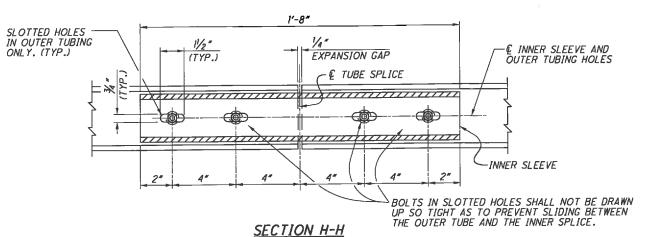
# VIEW E-E



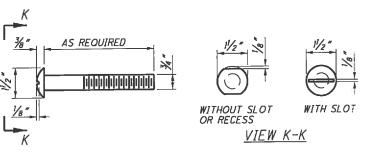


FINISHED DIMENSIONS OF INNER SLEEVE

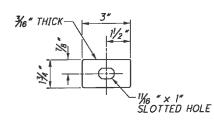
SECTION THRU SPLICE



STEEL TUBE SPLICE DETAILS



DETAIL OF 3/4" DIA. ROUND HEAD BOLT



SPECIAL WASHER PLACE WASHER BETWEEN BOLT HEAD AND FACE OF THRIE BEAM RAIL. Brad

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10-20-00 07-19-02 04-18-03 10-17-03 04-18-08 01-17-14 07-15-16

OFFICE OF STRUCTURAL ENGINEERING

STANDARD BRIDGE DRAWING

TWIN STEEL TUBE

BRIDGE RAILING

TST-1-99

## TST-1-99 GENERAL NOTES:

GENERAL: THIS DRAWING PROVIDES DESIGN AND CONSTRUCTION DETAILS. THE PROJECT PLANS FOR EACH STRUCTURE SHALL PROVIDE NECESSARY ADDITIONAL RAILING DIMENSIONS INCLUDING RAILING LENGTHS, POST SPACINGS, POST LENGTHS AND ANY OTHER PERTINENT INFORMATION INCLUDING SPECIAL NOTES AND DETAILS. FOR ADDITIONAL GUARDRAIL DETAILS, SEE STD. CONSTR. DWGS. MGS-1.1, MGS-2.1 AND OTHER DRAWINGS PERTAINING TO DESIGN OF SPECIFIC GUARDRAIL TYPES.

APPLICATION: THIS RAILING SYSTEM HAS BEEN ACCEPTED TO THE TL-4 CRITERIA OF NCHRP REPORT 350. THE TWIN STEEL TUBE RAILING SHALL BE USED ON STRUCTURES DESIGNED TO DRAIN SURFACE WATER OVER THE SIDES OF THE STRUCTURE. THIS RAILING IS NOT APPLICABLE TO COMPOSITE BOX BEAM BRIDGES WITH DESIGN OVERHANGS GREATER THAN 2" OR TOP FLANGE THICKNESSES LESS THAN 5".

CONNECT THE APPROACH AND TRAILING ENDS OF THE TWIN STEEL TUBE RAILING TO THE BRIDGE TERMINAL ASSEMBLY DETAILED IN STANDARD CONSTRUCTION DRAWING MGS-3.1. THE FIRST POST AT THE APPROACH END AND THE LAST POST AT THE TRAILING END OF THE BRIDGE RAILING SHALL BE FLUSH MOUNTED AS SHOWN ON SHEET I OF 4.

#### DESIGN DATA:

REINFORCING STEEL - MINIMUM YIELD STRENGTH = 60,000 PSI STEEL TUBING - MINIMUM YIELD STRENGTH = 46,000 PSI ALL OTHER STEEL - MINIMUM YIELD STRENGTH = 50,000 PSI

MATERIALS: FURNISH SHAPED STRUCTURAL TUBING ACCORDING TO 707.10 (ASTM A500, GRADE B). IN LIEU OF THE "DROP WEIGHT TEAR TEST" (ASTM E436), THE MANUFACTURER MAY CHOOSE TO SUPPLY TUBING THAT MEETS IMPACT TOUGHNESS ACCORDING TO AASHTO T266, "NOTCHED BAR IMPACT TESTING OF METALLIC MATERIALS (CVN)". THE CVN IMPACT REQUIREMENTS SHALL BE 15 FT-LBS AT 0°F. FOR EACH HEAT SUPPLIED, THE MANUFACTURER SHALL FURNISH ONE 2" x 18" SPECIMEN, MARKED WITH ITS HEAT NUMBER, FOR IMPACT TESTING.

FURNISH STRUCTURAL STEEL SHAPES, PLATES AND PLATE WASHERS ACCORDING TO 711.01.

GALVANIZING: GALVANIZE ALL SHAPED STRUCTURAL TUBES, POSTS, PLATES, HARDWARE AND ACCESSORIES IN ACCORDANCE WITH 711.02. PRIOR TO GALVANIZING, ROUND ALL STRUCTUR-AL TUBING ENDS AND REMOVE BURRS FROM ALL STEEL TUBING, SHAPES AND PLATES. HORIZONTAL CURVATURE: THIS STANDARD IS APPLICABLE TO STRUCTURES HAVING A RAILING CURVATURE RADIUS OF 20 FEET OR MORE. FOR A RADIUS OF LESS THAN 20 FEET, THE DESIGN SHALL BE SPECIAL. FOR ALL CURVED STRUCTURES, HEAT CURVED THE HORIZONTAL RAIL ELEMENTS ACCORDING TO THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS.

TUBE SPLICES: LOCATE SPLICES SO THAT EACH TUBE SEGMENT IS CONNECT-ED TO NOT LESS THAN TWO POSTS. STAGGER SPLICES IN THE TOP AND BOTTOM TUBES TO AVOID OCCURRENCES IN THE SAME PANEL.

FASTENERS: FURNISH MATERIAL CONFORMING TO THE FOLLOWING:

ALL ANCHOR BOLTS, SLEEVE NUTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A 449.

END WELDED STUDS SHALL CONFORM TO ASTM A108.

THE TUBE RAIL TO POST CONNECTION BOLTS AND HEX NUTS SHALL CONFORM TO 711.10 (ASTM A307). REFER TO STANDARD CONSTRUCTION DRAWING MGS-3.1 FOR THE BRIDGE TERMINAL ASSEMBLY CONNECTION HARDWARE.

THE HEX CAP SCREWS (BOLTS), HEX NUTS AND WASHERS SHALL CONFORM TO ASTM A 449.

BOX BEAMS: THE DISTANCE FROM THE CENTERLINE OF A GUARD-RAIL POST TO THE ABUTMENT END OF THE BEAM OR TO THE CENTERLINE OF A TIE ROD SHALL NOT BE LESS THAN 1'-8". THE DISTANCE FROM THE CENTERLINE OF A GUARDRAIL POST TO THE PIER END OF THE BEAM SHALL NOT BE LESS THAN 2'-10". THE LOCATION OF THE HORIZONTAL TIE RODS MAY NEED TO BE ADJUSTED IN ORDER TO ACCOMMODATE EACH POST ANCHOR DEVICE.

METHOD OF MEASUREMENT: THE DEPARTMENT WILL MEASURE TWIN STEEL TUBE BRIDGE RAILING BY THE NUMBER OF FEET. THE DEPARTMENT WILL MEASURE THE LENGTH OF RAILING AS THE DISTANCE BETWEEN THE CENTERS OF THE FLUSH MOUNTED POSTS AT THE APPROACH AND TRAILING ENDS PLUS 4'-11".

BASIS OF PAYMENT: THE DEPARTMENT WILL CONSIDER THE COSTS ASSOCIATED WITH FURNISHING AND INSTALLING STEEL TUBING, STEEL POSTS, POST ANCHOR DEVICES, ANCHOR PLATES, TUBE SPLICE PLATES, STEEL SHIM PLATES, GUARDRAIL CONNECTION PLATES, ANCHOR BOLTS, ¾ ROUND HEAD BOLTS, SLEEVE NUTS, NUTS, CAP SCREWS, WASHERS AND OTHER HARDWARE TO BE INCLUDED WITH THE TWIN STEEL TUBE RAILING. THE DEPARTMENT WILL PAY FOR ACCEPTED QUANTITIES AT THE CONTRACT PRICE FOR ITEM 517, RAILING (TWIN STEEL TUBE).

THE DEPARTMENT WILL PAY FOR BRIDGE TERMINAL ASSEMBLY HARDWARE SEPARATELY.

07 10-20-00 04-18-03 10-17-03 04-18-08 01-17-14 FICE OF SUCTURAL STEEL TUE

SCD NUMBER
TST-1-99